## RUBBER FAB



## A Guide to O-Ring

Applications, Specifications and Elastomeric Materials

Products Include:

- FDA, 3A and Class VI
- Detectomer ${ }^{\circledR}$
- ionAssure ${ }^{\text {TM }}$ Antimicrobial
- Cord
- Quad Rings
- Vulcanizing


## What is an O-ring?

## O-ring Specifications and Applications

Seal design is an important factor in food, dairy, beverage and pharmaceutical processing. An o-ring is a very important part of that seal. An o-ring is a doughnut-shaped seal manufactured in a specific elastomer. O-rings are generally installed in a seal to prevent leaking and unwanted escape or loss of fluid. Rubber Fab offers AS568 Standard o-rings, metric, DIN and custom sizes in a wide variety of materials.
There are many factors to think about when choosing an elastomer for your application. Having o-rings and gaskets that are FDA Compliant for use in food applications, Class VI tested for pharmaceutical applications or Detectomer ${ }^{\circledR}$ products that meet the requirements of the Food Safety Modernization Act means you can be assured that your sanitary o-ring and gasket has been tested to the highest standards. This means reduced downtime, giving you the best product for your application. Our Detectomer ${ }^{\circledR}$ products meet and exceed the standards set by the Food Safety Modernization Act, making it detectable by in-line x-ray inspection and metal detection systems as well as magnetic separators, reducing costly product loss and recalls. Our FDA \& Detectomer ${ }^{\circledR}$ orings are FDA CFR 177.2600 approved.

## Physical Properties of an O-ring

- Hardness: O-rings are available in medium-hard (70 durometer), softer ( 50 \& 60 durometer) \& harder ( $85+$ durometer). Standard is $70,+/-5$ with other durometers available.
- Tensile Strength: is the force (measured in psi) needed to break an o-ring at its ultimate strain. This is a good measure to determine if an o-ring is at the end of its life from being exposed to certain fluids.
- Creep: the characteristic of all elastomers to show a gradual decrease in the o-rings shape under a constant load over time.
- Temperature: is important when choosing an o-ring. Not all elastomers will react the same way in the same application. Temperature plays a large part in how an o-ring will function.
Each of Rubber Fab's o-rings ship with a certificate of conformance, ensuring complete lot and batch traceability. Rubber Fab also offers solid cord stock or we can vulcanize (cut and bond) an o-ring to your size specification.



## Available Elastomers

- Detectomer ${ }^{\circledR}$
- Tuf-Stee ${ }^{\circledR}$
- Buna
- EPDM
- FKM \& Aflas ${ }^{\circledR}$ FFKM
- Kalrez ${ }^{\circledR}$

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- PTFE
- Platinum-Cured Silicone
- FEP Encapsulated EPDM, FKM \& Silicone
- Other materials are available upon request


## Detectomer ${ }^{\circledR}$

## Metal Detectable/X-ray Inspectable O-rings

## Rubber Fab presents a full line of metal detectable/x-ray inspectable

 o-rings and cord. Over time and repeated clean-in-place, sterilization, and handling during equipment cleaning, component parts used in food, beverage and pharmaceutical processing equipment and pipework can degrade. As the o-ring degrades, there is a high risk of material fragments breaking off, resulting in product contamination, product recall, product loss and costly downtime.

Rubber Fab's line of Detectomer ${ }^{\circledR}$ o-rings can be spotted by in-line x-ray inspection and metal detection systems as well as magnetic separators. Detectomer ${ }^{\circledR}$ fragments as small as 1 mm can easily be detected allowing your system to quickly reject contaminated product, allowing worn elastomers to be replaced without great expense or costly downtime.

## Detectomer ${ }^{\circledR}$ Benefits

- Increase effectiveness of existing detection systems
- Reduce potential product loss
- Minimize product recalls
- Decrease operating and labor costs


# Available Detectomer ${ }^{\otimes}$ Materials (In Standard \& FDA) 

- Buna
- FKM
- Tuf-Stee ${ }^{\circledR}$
- EPDM
- Silicone


Do You Know About...

# DETECTOMER ${ }^{\circ}$ The Gasket Champion 

X-ray inspection and metal detection systems provide confidence to food, dairy and pharmaceutical manufacturers by insuring product safety and integrity as outlined by the Food Safety Modernization Act. Detectomer ${ }^{\circledR}$ is a full line of metal detectable/x-ray inspectable elastomeric products designed to work with any existing conveyor, pipe line or free fall detection systems. Detectomer ${ }^{\circledR}$ products include sanitary gaskets, o-rings, cord, sanitary screens, sheet, rod, extrusions, and cam \& groove gaskets and screens.

## DETEGTOMER®, Providing Processing Security

## Tuf-Steel ${ }^{\circledR}$

## Metal Detectable O-rings

Composed of a unique proprietary blend of non-pigmented PTFE and 316 L passivated and atomized Stainless Steel, Tuf-Stee ${ }^{\circledR}$ o-rings, are the strongest o-rings in the pharmaceutical, biotech,
 food and beverage industries. Whatever your application, the Tuf-Steel ${ }^{\circledR}$ o-ring is ready to do the job.

Tuf-Steel ${ }^{\circledR}$ is ideal for extreme temperature applications, such as steam, hot oil and friers, where temperatures range from $-350^{\circ} \mathrm{F}$ to $550^{\circ} \mathrm{F}$. Tuf-Steel ${ }^{\circledR}$ does not revert, eliminating creep and cold flow, resulting in a leak free seal. Because the superior strength and chemical resistance of Tuf-Steel ${ }^{\circledR}$ allows it to go the distance without leaking, it significantly reduces maintenance and system downtime by staying in place when cleaning and validating a system.
Testing and a decade of documented application usage has demonstrated that Tuf-Stee ${ }^{\circledR}$ is the choice for perfect surface performance, outstanding durability and extended service life in both SIP (steam in place) and WFI (water for injection) applications.

## Tuf-Stee ${ }^{\circledR}$ Benefits

- 500 CIP/SIP cycles guaranteed
- Minimal expansion/contraction stability with minimal thermal expansion
- Excellent chemical resistance
- Semi-rigid material
- No obstruction of flow
- Maintains sealing stability in $\Delta \mathrm{T}$ processes



## TUF-STEEL ${ }^{\circledR}$ IS NOT JUST ANOTHER PRODUCT LINE

Testing and a decade of documented application usage has demonstrated that Tuf-Steel ${ }^{\circledR}$ is the choice for perfect surface performance, outstanding durability and extended service life. Tuf-Steel ${ }^{\circledR}$ is ideal for sanitary steam pipe connections in extreme temperature applications, such as frier and hot oil applications, with temperatures ranging from $-350^{\circ} \mathrm{F}$ up to $550^{\circ} \mathrm{F}$. The superior strength of Tuf-Steel ${ }^{\circledR}$ eliminates creep and cold flow providing a leak-free seal. Tuf-Steel ${ }^{\circledR}$ is available in: Type I Standard TC Gasket, Mini TC Gasket, Type II Flanged, Type III Envelope Style, Sanitary TC Screen Gasket, Sanitary TC Orifice Plate Gasket, Steam Trap Orifice Plate Gasket, Sheet, Solid Rod, Ansi Flange, and Custom Gaskets.
It's the future of the processing industry

## New! ionAssure ${ }^{\text {TM }}$

## Antimicrobial Treated Products



Rubber Fab is pleased to announce our new Antimicrobial Technologies division and the ionAssure ${ }^{\text {TM }}$ line of products. These new gaskets and o-rings integrate a patented and EPA registered antimicrobial that is permanently embedded in our elastomers for durable, potent and long-lasting effectiveness* against a broad spectrum of bacterial contamination including but not limited to Salmonella, Listeria, and E.coli.

## Key Features:

- Highly Effective, Long Lasting
- Chemical Free
- Non-Leaching
- Maintain Cleanliness
- Permanently Embedded Currently ionAssure ${ }^{\text {TM }}$ antimicrobial treated gaskets and o-rings are available in Buna, Platinum-Cured Silicone, Peroxide-Cured Silicone and EPDM. Sizes will range from 1/2" through $4^{\prime \prime}$ for gaskets. Antimicrobial sheet available upon request.

Sample Test Results for E.coli**


Sample Test Results for Salmonella**


Sample Test Results for Listeria**

** Products evaluated in accordance with ASTM-2 180 method to test ability to inhibit the growth of microorganisms in a 24 hour period of contact.

*Antimicrobial protection is limited to the treated article and does not protect a user against disease causing bacteria. Always clean products thoroughly after each use and follow recommended maintenance and cleaning procedures.

## Quad Rings

## Double the Sealing Surface

Quad rings are a unique o-ring with a unique profile, doubling the sealing surface of a traditional o-ring. This design also provides lower friction and because it has more of a square profile, and can resist spiral twisting.

## Features

- Two sealing surfaces for a positive seal with less friction
- The quad cross-section resists twisting and extrusion
- Twice the surface for sealing which creates a more effective seal with less wear and longer service life.
- Available in Buna, EPDM, FKM, \& Silicone, as well as Detectomer ${ }^{\circledR}$ Buna, EPDM, FKM, \& Silicone



## O-ring Sizing Cone For Sizing O-rings

Have an o-ring that you need to replace and you don't know what size it is? Rubber Fab's o-ring cone is the best solution for sizing o-rings when you are unsure of what to order. Slide the o-ring down the cone to see what size is needed. Makes for easy measuring as the numbers are printed directly on the cone.


## Encapsulated O-rings

 FEP and PFA EncapsulatedChemical attack and swelling are the primary causes of o-ring failure. Encapsulated o-rings match the chemical and temperature resistance of solid PTFE o-rings, and possess properties of elasticity and recovery, which are crucial in many sealing applications. Encapsulated o-rings are virtually chemically inert and provide easy cleanup of viscous materials. These o-rings economically and effectively replace Kalrez ${ }^{\circledR}$ and other exotic o-ring compounds. Encapsulated o-rings will decrease downtime and hence increase profitability wherever corrosive fluids and gases cause premature seal failure. Encapsulated o-rings are available in AS568 Dash sizes and metric
 and are phthalate free. Temperature ranges by elastomer:

- FEP/PFA Encapsulated FKM: $-10^{\circ} \mathrm{F}$ to $300^{\circ} \mathrm{F}$
- FEP Encapsulated Silicone: $-80^{\circ} \mathrm{F}$ to $400^{\circ} \mathrm{F}$
- PFA Encapsulated Silicone: $-80^{\circ} \mathrm{F}$ to $500^{\circ} \mathrm{F}$
- FEP Encapsulated EPDM: $-65^{\circ} \mathrm{F}$ to $300^{\circ} \mathrm{F}$


Encapsulated O-ring Profile
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## Do You Know About...

## Camlock Gaskets

Rubber Fab's gaskets for Camlock couplings are available in the standard style and Detectomer ${ }^{\circledR}$.

- Available in the following materials: Buna, EPDM, FKM, \& Silicone
- Available in the following sizes: $1 / 2^{\prime \prime}, 3 / 4^{\prime \prime}, 1^{\prime \prime}$, $1-1 / 4^{\prime \prime}, 1-1 / 2^{\prime \prime}, 2^{\prime \prime}, 2-1 / 2^{\prime \prime}, 3^{\prime \prime}, 4^{\prime \prime}$, and 6"

Rubber Fab's camlock gaskets are also available in FEP encapsulated for use with practically all chemicals, even in the toughest corrosive environments. These gaskets combine the best qualities of two materials to form a superior seal: Elastomer as the core for resilience, and FEP on the outside for chemical resistance. FEP Encapsulated Camlock gaskets are available in Silicone with sizes ranging from $1 / 2^{\prime \prime}-4^{\prime \prime}$.

## Rubber Fab Has Cord <br> For Custom O-rings

Rubber Fab's cord is the perfect solution for custom o-ring sizes as well as in the field fabrication. Our cord can be ordered in different lengths and vulcanized to make o-rings for applications where a standard size will not fit. FDA and Class VI materials are offered in both standard and metric. Our Silicone coated fiberglass cord is perfect for high heat applications. We stock metal detectable/x-ray inspectable cord in . 093 ID - 1" diameter, $1.6 \mathrm{~mm}-7 \mathrm{~mm}$ diameter. Consult factory for other sizes.
Available Materials

- Buna
- Silicone
- EPDM
- Metal Detectable
- FKM
- Silicone/Fiberglass
- Metal Detectable/

X-ray Inspectable

## We Can Vulcanize

Rubber Fab has the capability to vulcanize or cut and bond o-rings, manway gaskets and other custom profiles to meet all of your application requirements. There are two types of bonding

- Hot Bond (is the stronger bond)
- Cold Bond

Bonding Agent is dependent of material you are bonding. The two types of cuts we can make are Straight or Blunt and Angled ( 45 degrees). Please visit www.rubberfab.com for available manway profiles.

## How to Measure an 0-ring

There is a simple way to measure an o-ring. Of course we suggest an o-ring cone to make sure that the size is exactly what you need.

- Formula to determine an o-ring diameter is:

Cut length $\div 3.1415=x x-$ cross section $=$ I.D.


## Buna O-rings

## Nitrile Rubber

Buna is one of the most versatile of materials due to its resistance to many chemicals and good physical properties. Buna is the material of choice for food applications. It should not be exposed to direct sunlight as it will deteriorate. Buna's operating temperature is $-22^{\circ} \mathrm{F}$ to $212^{\circ} \mathrm{F}$ and is manufactured in black and white. Buna is available in phthalate free or metal detectable/x-ray inspectable.

Physical Properties* of Buna

|  | Excellent | Good | Fair | Poor |
| :--- | :---: | :---: | :---: | :---: |
| Abrasion Resistance | $\bullet$ |  |  |  |
| Compression Set |  | $\bullet$ |  |  |
| Elongation |  | $\bullet$ |  |  |
| Flame Resistance |  |  |  | - |
| Gas Permeability |  | $\bullet$ |  |  |
| Low Temperature Flexibility |  | • |  |  |
| Tear Resistance |  | $\bullet$ |  |  |
| Tensile Strength |  | $\bullet$ |  |  |

Chemical Resistance* of Buna

|  | Excellent | Good | Fair | Poor |
| :--- | :---: | :---: | :---: | :---: |
| Brake Fluid |  |  |  | - |
| Dilute Acids |  | • |  |  |
| Dilute Alkalis |  | • |  |  |
| Hydraulic Fluids |  | • |  |  |
| Ketones |  |  |  | - |
| Ozone |  |  |  | • |
| Petroleum Oils | - |  |  |  |
| Silicone Fluids |  |  |  |  |
| Steam |  |  | • |  |
| Strong Acids |  |  |  | • |
| Transmission Fluids | - |  |  |  |
| Water | - |  |  |  |

[^0]
## EPDM O-rings

## Ethylene Propylene

EDPM is a versatile compound that works well in both low \& high temperatures. It has an acceptable level when it comes to using it with steam and water. EPDM has moderate to good resistance to a variety of chemicals, making it compound of choice for a variety of applications. EPDM temperature range is $-58^{\circ} \mathrm{F}$ to $302^{\circ} \mathrm{F}$ and is manufactured in black and white. EPDM is available in phthalate free or metal detectable/x-ray inspectable.

Physical Properties* of EPDM

|  | Excellent | Good | Fair | Poor |
| :--- | :---: | :---: | :---: | :---: |
| Abrasion Resistance |  | • |  |  |
| Compression Set |  | • |  |  |
| Elongation |  | • |  |  |
| Flame Resistance |  | • |  |  |
| Gas Permeability | - |  |  |  |
| Low Temperature Flexibility | • |  |  |  |
| Tear Resistance |  |  | • |  |
| Tensile Strength |  | • |  |  |

Chemical Resistance* of EPDM

|  | Excellent | Good | Fair | Poor |
| :--- | :---: | :---: | :---: | :---: |
| Alcohols |  | $\bullet$ |  |  |
| Dilute Acids | $\bullet$ |  |  |  |
| Dilute Alkalis | $\bullet$ |  |  |  |
| Gasoline |  |  |  | $\bullet$ |
| Hydraulic Fluids |  | $\bullet$ |  |  |
| Oxygenated Solvents |  | $\bullet$ |  |  |
| Ozone | $\bullet$ |  |  |  |
| Petroleum Oils \& Greases |  |  |  | $\bullet$ |
| Steam | $\bullet$ |  |  |  |
| Water | $\bullet$ |  |  |  |
| Weather | $\bullet$ |  |  |  |

[^1]
## FKM and Aflas ${ }^{\circledR}$ FFKM O-rings <br> $s$

## Fluorocarbon

FKM is a better grade compound which is well suited for prolonged exposure to oils at high operating temperatures. FKM is also good for steam applications. Operating temperature range is $2^{\circ} \mathrm{F}$ to $392^{\circ} \mathrm{F}$ and is manufactured in black, white and brown. FKM is phthalate free and also available in metal detectable/x-ray inspectable.

Aflas ${ }^{\circledR}$ FFKM - combines the great chemical resistance of PTFE \& FKM. This perfluoroelastomer is great for chemical plants as it can withstand highly corrosive fluids. FFKM's operating temperature range is $-10^{\circ} \mathrm{F}$ to $599^{\circ} \mathrm{F}$. FKM is available in phthalate free or metal detectable/x-ray inspectable.


Physical Properties* of FKM

|  | Excellent | Good | Fair | Poor |
| :--- | :---: | :---: | :---: | :---: |
| Abrasion Resistance |  | $\bullet$ |  |  |
| Compression Set | $\bullet$ |  |  |  |
| Elongation |  |  | $\bullet$ |  |
| Flame Resistance | $\bullet$ |  |  |  |
| Gas Permeability | $\bullet$ |  |  |  |
| Low Temperature Flexibility |  |  |  | $\bullet$ |
| Tear Resistance |  |  | $\bullet$ |  |
| Tensile Strength |  | $\bullet$ |  |  |

## Chemical Resistance* of FKM

|  | Excellent | Good | Fair | Poor |
| :--- | :---: | :---: | :---: | :---: |
| Anhydrous Ammonia |  |  |  | $\bullet$ |
| Dilute Acids | $\bullet$ |  |  |  |
| Dilute Alkalis | $\bullet$ |  |  |  |
| Ketones |  |  | $\bullet$ |  |
| Ozone | $\bullet$ |  |  |  |
| Petroleum Oils | $\bullet$ |  |  |  |
| Solvents | $\bullet$ |  |  |  |
| Steam |  |  | $\bullet$ |  |
| Water | $\bullet$ |  |  |  |
| Weather | $\bullet$ |  |  |  |

[^2]
## PTFE O-rings

## Polytetrafluoroethylene

PTFE is a premium grade material that works well in harsh chemical applications because of its low moisture absorption and wide temperature range. Operating temperature range for PTFE is $-300^{\circ} \mathrm{F}$ to $500^{\circ} \mathrm{F}$ and is manufactured in white. PTFE is available in phthalate free or metal detectable/x-ray inspectable.


## Physical Properties* of PTFE

|  | Excellent | Good | Fair | Poor |
| :--- | :---: | :---: | :---: | :---: |
| Abrasion Resistance | $\bullet$ |  |  |  |
| Compression Set |  | $\bullet$ |  |  |
| Elongation |  | $\bullet$ |  |  |
| Flame Resistance | $\bullet$ |  |  |  |
| Gas Permeability | $\bullet$ |  |  |  |
| Low Temperature Flexibility |  |  | $\bullet$ |  |
| Tear Resistance | $\bullet$ |  |  |  |
| Tensile Strength |  | $\bullet$ |  |  |

Chemical Resistance* of PTFE

|  | Excellent | Good | Fair | Poor |
| :--- | :---: | :---: | :---: | :---: |
| Brake Fluid | $\bullet$ |  |  |  |
| Dilute Acids |  | $\bullet$ |  |  |
| Dilute Alkalis |  | $\bullet$ |  |  |
| Hydraulic Fluids | $\bullet$ |  |  |  |
| Ketones | $\bullet$ |  |  |  |
| Ozone | $\bullet$ |  |  |  |
| Petroleum Oils | $\bullet$ |  |  |  |
| Silicone Fluids | $\bullet$ |  |  |  |
| Steam |  | $\bullet$ |  |  |
| Strong Acids | $\bullet$ |  | $\bullet$ |  |
| Transmission Fluids | $\bullet$ |  |  |  |
| Water | $\bullet$ |  |  |  |
| Weather |  |  |  |  |

*Excellent, good, fair and poor are intended to serve as general guidelines only. Actual testing in the application environment is always recommended.

## Silicone O-rings

## Fluorocarbon

Silicone is the material of choice in pharmaceutical applications, and in sanitary water systems when PTFE is not feasible due to severely misaligned fittings. Platinumcured silicone is very flexible at low temperatures and will not impart any taste or odor. The operating range is $-70^{\circ} \mathrm{F}$ to $390^{\circ} \mathrm{F}$ and is manufactured in clear, white and red. Silicone is available in phthalate free or metal detectable/ $x$-ray inspectable.


Physical Properties* of Silicone

|  | Excellent | Good | Fair | Poor |
| :--- | :---: | :---: | :---: | :---: |
| Abrasion Resistance |  |  |  | - |
| Compression Set |  | $\bullet$ |  |  |
| Elongation | $\bullet$ |  |  |  |
| Flame Resistance |  | $\bullet$ |  |  |
| Gas Permeability |  |  |  | • |
| Low Temperature Flexibility | $\bullet$ |  |  |  |
| Tear Resistance |  |  |  | • |
| Tensile Strength |  |  |  | • |

Chemical Resistance* of Silicone

|  | Excellent | Good | Fair | Poor |
| :--- | :---: | :---: | :---: | :---: |
| Dilute Acids |  | $\bullet$ |  |  |
| Dilute Alkalis | • |  |  |  |
| Ketones |  |  |  | • |
| Ozone | $\bullet$ |  |  |  |
| Perroleum Oils |  |  |  | • |
| Steam |  |  | • |  |
| Vegetable Oils | $\bullet$ |  |  |  |
| Water |  |  | • |  |
| Weather | $\bullet$ |  |  |  |

[^3]
## Standard O-ring Sizes

 by AS 568 Dash Numbers| Size Ref. AS 568 | Nominal Size (inches) |  |  | Actual Size (inches) |  | Vol. Cu.In. | Actual Size (Millimeters) |  | Vol. Cu. Cent. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | I.D. | O.D. | Width | I.D. | C.S. |  | I.D. | C.S. |  |
| \#001 | 1/32 | 3/32 | 1/32 | . $029 \pm .004$ | . $004 \pm .003$ | . 0003 | $0.74 \pm 0.10$ | $1.02 \pm 0.08$ | . 005 |
| \#002 | 3/64 | 9/64 | 3/64 | $0.42 \pm .004$ | $.050 \pm .003$ | . 0006 | $1.07 \pm 0.10$ | $1.27 \pm 0.08$ | . 010 |
| \#003 | 1/16 | 3/16 | 1/16 | . $056 \pm .004$ | . $060 \pm .003$ | . 0010 | $1.42 \pm 0.10$ | $1.53 \pm 0.08$ | . 016 |
| \#004 | 5/64 | 13/64 | 1/16 | $.070 \pm .005$ | . $070 \pm .003$ | . 0017 | $1.78 \pm 0.12$ | $1.78 \pm 0.08$ | . 028 |
| \#005 | 7/64 | 15/64 | 1/16 | $.101 \pm .005$ | . $070 \pm .003$ | . 0021 | $2.57 \pm 0.12$ | $1.78 \pm 0.08$ | . 034 |
| \#006 | 1/8 | 1/4 | 1/16 | $.114 \pm .005$ | $.070 \pm .003$ | . 0022 | $2.90 \pm 0.12$ | $1.78 \pm 0.08$ | . 036 |
| \#007 | 5/32 | 9/32 | 1/16 | $.145 \pm .005$ | . $070 \pm .003$ | . 0026 | $3.69 \pm 0.12$ | $1.78 \pm 0.08$ | . 043 |
| \#008 | 3/16 | 5/16 | 1/16 | $.176 \pm .005$ | . $070 \pm .003$ | . 0030 | $4.47 \pm 0.12$ | $1.78 \pm 0.08$ | . 049 |
| \#009 | 7/32 | 11/32 | 1/16 | $.208 \pm .005$ | . $070 \pm .003$ | . 0034 | $5.29 \pm 0.12$ | $1.78 \pm 0.08$ | . 056 |
| \#010 | 1/4 | 3/8 | 1/16 | $.239 \pm .005$ | . $070 \pm .003$ | . 0037 | $6.07 \pm 0.12$ | $1.78 \pm 0.08$ | . 061 |
| \#011 | 5/16 | 7/16 | 1/16 | $.301 \pm .005$ | . $070 \pm .003$ | . 0045 | $7.65 \pm 0.12$ | $1.78 \pm 0.08$ | . 074 |
| \#012 | 3/8 | 1/2 | 1/16 | $.364 \pm .005$ | . $070 \pm .003$ | . 0052 | $9.25 \pm 0.12$ | $1.78 \pm 0.08$ | . 085 |
| \#013 | 7/16 | 9/16 | 1/16 | $.426 \pm .005$ | . $070 \pm .003$ | . 0060 | $10.82 \pm 0.12$ | $1.78 \pm 0.08$ | . 098 |
| \#014 | 1/2 | 5/8 | 1/16 | $.489 \pm .005$ | . $070 \pm .003$ | . 0068 | $12.42 \pm 1.12$ | $1.78 \pm 0.08$ | . 111 |
| \#015 | 9/16 | 11/16 | 1/16 | $.551 \pm .007$ | . $070 \pm .003$ | . 0075 | $14.00 \pm 0.17$ | $1.78 \pm 0.08$ | . 123 |
| \#016 | 5/8 | 3/4 | 1/16 | . $614 \pm .009$ | . $070 \pm .003$ | . 0083 | $15.60 \pm 0.22$ | $1.78 \pm 0.08$ | . 136 |
| \#017 | 11/16 | 13/16 | 1/16 | $.676 \pm .009$ | . $070 \pm .003$ | . 0090 | $17.17 \pm 0.22$ | $1.78 \pm 0.08$ | . 147 |
| \#018 | 3/4 | 7/8 | 1/16 | $.739 \pm .009$ | . $070 \pm .003$ | . 0098 | $18.77 \pm 0.22$ | $1.78 \pm 0.08$ | . 161 |
| \#019 | 13/16 | 15/16 | 1/16 | . $801 \pm .009$ | . $070 \pm .003$ | . 0105 | $20.35 \pm 0.22$ | $1.78 \pm 0.08$ | . 172 |
| \#020 | 7/8 | 1 | 1/16 | . $864 \pm .009$ | . $070 \pm .003$ | . 0113 | $21.95 \pm 0.22$ | $1.78 \pm 0.08$ | . 185 |
| \#021 | 15/16 | 1-1/16 | 1/16 | . $926 \pm .009$ | . $070 \pm .003$ | . 0120 | $23.52 \pm 0.22$ | $1.78 \pm 0.08$ | . 197 |
| \#022 | 1 | 1-1/8 | 1/16 | . $989 \pm .010$ | . $070 \pm .003$ | . 0128 | $25.12 \pm 0.25$ | $1.78 \pm 0.08$ | . 210 |
| \#023 | 1-1/16 | 1-3/16 | 1/16 | $1.051 \pm .010$ | . $070 \pm .003$ | . 0136 | $26.70 \pm 0.25$ | $1.78 \pm 0.08$ | . 223 |
| \#024 | 1-1/8 | 1-1/4 | 1/16 | $1.114 \pm 0.10$ | . $070 \pm .003$ | . 0143 | $28.30 \pm 0.25$ | $1.78 \pm 0.08$ | . 234 |
| \#025 | 1-3/16 | 1-5/16 | 1/16 | $1.176 \pm .011$ | . $070 \pm .003$ | . 0151 | $29.87 \pm 0.28$ | $1.78 \pm 0.08$ | . 247 |
| \#026 | 1-1/4 | 1-3/8 | 1/16 | $1.239 \pm .011$ | . $070 \pm .003$ | . 0158 | $31.47 \pm 0.28$ | $1.78 \pm 0.08$ | . 259 |
| \#027 | 1-5/16 | 1-7/16 | 1/16 | $1.301 \pm .011$ | . $070 \pm .003$ | . 0166 | $33.05 \pm 0.28$ | $1.78 \pm 0.08$ | . 272 |
| \#028 | 1-3/8 | 1-1/2 | 1/16 | $1.364 \pm .013$ | . $070 \pm .003$ | . 0173 | $34.65 \pm 0.33$ | $1.78 \pm 0.08$ | . 283 |
| \#029 | 1-1/2 | 1-5/8 | 1/16 | $1.489 \pm .013$ | . $070 \pm .003$ | . 0188 | $37.82 \pm 0.33$ | $1.78 \pm 0.08$ | . 308 |
| \#030 | 1-5/8 | 1-3/4 | 1/16 | $1.614 \pm .013$ | . $070 \pm .003$ | . 0204 | $41.00 \pm 0.33$ | $1.78 \pm 0.08$ | . 334 |
| \#031 | 1-3/4 | 1-7/8 | 1/16 | $1.739 \pm .015$ | . $070 \pm .003$ | . 0219 | $44.17 \pm 0.38$ | $1.78 \pm 0.08$ | . 359 |
| \#032 | 1-7/8 | 2 | 1/16 | $1.864 \pm .015$ | . $070 \pm .003$ | . 0234 | $47.35 \pm 0.38$ | $1.78 \pm 0.08$ | . 383 |
| \#033 | 2 | 2-1/8 | 1/16 | $1.989 \pm .018$ | . $070 \pm .003$ | . 0249 | $50.52 \pm 0.46$ | $1.78 \pm 0.08$ | . 408 |
| \#034 | 2-1/8 | 2-1/4 | 1/16 | $2.114 \pm .018$ | . $070 \pm .003$ | . 0264 | $53.70 \pm 0.46$ | $1.78 \pm 0.08$ | . 433 |
| \#035 | 2-1/4 | 2-/8 | 1/16 | $2.239 \pm .018$ | . $070 \pm .003$ | . 0279 | $56.87 \pm 0.46$ | $1.78 \pm 0.08$ | . 457 |
| \#036 | 2-3/8 | 2-1/2 | 1/16 | $2.364 \pm .018$ | . $070 \pm .003$ | . 0294 | $60.04 \pm 0.46$ | $1.78 \pm 0.08$ | . 482 |
| \#037 | 2-1/2 | 2-5/8 | 1/16 | $2.489 \pm .018$ | . $070 \pm .003$ | . 0309 | $63.22 \pm 0.46$ | $1.78 \pm 0.08$ | . 506 |
| \#038 | 2-5/8 | 2-3/4 | 1/16 | $2.614 \pm .020$ | . $070 \pm .003$ | . 0325 | $66.40 \pm 0.50$ | $1.78 \pm 0.08$ | . 533 |
| \#039 | 2-3/4 | 2-7/8 | 1/16 | $2.739 \pm .020$ | . $070 \pm .003$ | . 0340 | $69.57 \pm 0.50$ | $1.78 \pm 0.08$ | . 557 |
| \#040 | 2-7/8 | 3 | 1/16 | $2.864 \pm .020$ | . $070 \pm .003$ | . 0355 | $72.75 \pm 0.50$ | $1.78 \pm 0.08$ | . 582 |

## Standard O-ring Sizes

by AS 568 Dash Numbers

| Size Ref. AS 568 | Nominal Size (inches) |  |  | Actual Size (inches) |  | Vol. Cu.In. | Actual Size (Millimeters) |  | Vol. Cu. Cent. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | I.D. | O.D. | Width | I.D. | C.S. |  | I.D. | C.S. |  |
| \#041 | 3 | 3-1/8 | 1/16 | $2.989 \pm .024$ | . $070 \pm .003$ | . 0370 | $75.92 \pm 0.61$ | $1.78 \pm 0.08$ | . 606 |
| \#042 | 3-1/4 | 3-3/8 | 1/16 | $3.239 \pm .024$ | . $070 \pm .003$ | . 0400 | $82.27 \pm 0.61$ | $1.78 \pm 0.08$ | . 655 |
| \#043 | 3-1/2 | 3-5/8 | 1/16 | $3.489 \pm .024$ | . $070 \pm .003$ | . 0430 | $88.62 \pm 0.61$ | $1.78 \pm 0.08$ | . 705 |
| \#044 | 3-3/4 | 3-7/8 | 1/16 | $3.739 \pm .027$ | $.070 \pm .003$ | . 0461 | $94.97 \pm 0.69$ | $1.78 \pm 0.08$ | . 755 |
| \#045 | 4 | 4-1/8 | 1/16 | $3.989 \pm .027$ | $.070 \pm .003$ | . 0491 | $101.32 \pm 0.69$ | $1.78 \pm 0.08$ | . 805 |
| \#046 | 4-1/4 | 4-3/8 | 1/16 | $4.239 \pm .030$ | $.070 \pm .003$ | . 0521 | $107.67 \pm 0.76$ | $1.78 \pm 0.08$ | . 854 |
| \#047 | 4-1/2 | 4-5/8 | 1/16 | $4.489 \pm .030$ | . $070 \pm .003$ | . 0551 | $114.02 \pm 0.76$ | $1.78 \pm 0.08$ | . 903 |
| \#048 | 4-3/4 | 4-7/8 | 1/16 | $4.739 \pm .030$ | $.070 \pm .003$ | . 0581 | $120.37 \pm 0.76$ | $1.78 \pm 0.08$ | . 952 |
| \#049 | 5 | $5-1 / 8$ | 1/16 | $4.989 \pm .037$ | $.070 \pm .003$ | . 0612 | $126.72 \pm 0.94$ | $1.78 \pm 0.08$ | 1.003 |
| \#050 | 5-1/4 | 5-3/8 | 1/16 | $5.239 \pm .037$ | $.070 \pm .003$ | . 0642 | $133.07 \pm 0.94$ | $1.78 \pm 0.08$ | 1.052 |
| \#05 1 to <br> \#101 | O-Ring Sizes that are Custom |  |  |  |  |  |  |  |  |
| \#102 | 1/16 | 1/4 | 3/32 | $.049 \pm .005$ | $.103 \pm .003$ | . 0040 | $1.24 \pm 0.12$ | $2.62 \pm 0.08$ | . 066 |
| \#103 | $3 / 32$ | 9/32 | 3/32 | . $081 \pm .005$ | $.103 \pm .003$ | . 0048 | $2.05 \pm 0.12$ | $2.62 \pm 0.08$ | . 079 |
| \#104 | 1/8 | 5/16 | 3/32 | $.112 \pm .005$ | $.103 \pm .003$ | . 0056 | $2.84 \pm 0.12$ | $2.62 \pm 0.08$ | . 092 |
| \#105 | 5/32 | 11/32 | 3/32 | $.143 \pm .005$ | $.103 \pm .003$ | . 0064 | $3.63 \pm 0.12$ | $2.62 \pm 0.08$ | . 105 |
| \#106 | 3/16 | 3/8 | 3/32 | . $174 \pm .005$ | $.103 \pm .003$ | . 0073 | $4.42 \pm 0.12$ | $2.62 \pm 0.08$ | . 120 |
| \#107 | 7/32 | 13/32 | 3/32 | $.206 \pm .005$ | $.103 \pm .003$ | . 0081 | $5.23 \pm 0.12$ | $2.62 \pm 0.08$ | . 133 |
| \#108 | 1/4 | 7/16 | 3/32 | $.237 \pm .005$ | $.103 \pm .003$ | . 0089 | $6.02 \pm 0.12$ | $2.62 \pm 0.08$ | . 146 |
| \#109 | 5/16 | 1/2 | 3/32 | $.299 \pm .005$ | $.103 \pm .003$ | . 0105 | $7.60 \pm 0.12$ | $2.62 \pm 0.08$ | . 172 |
| \#110 | 3/8 | 9/16 | 3/32 | . $362 \pm .005$ | $.103 \pm .003$ | . 0122 | $9.19 \pm 0.12$ | $2.62 \pm 0.08$ | . 200 |
| \#111 | 7/16 | 5/8 | 3/32 | $.424 \pm .005$ | . $103 \pm .003$ | . 0138 | $10.77 \pm 0.12$ | $2.62 \pm 0.08$ | . 226 |
| \#112 | 1/2 | 11/16 | 3/32 | $.487 \pm .005$ | $.103 \pm .003$ | . 0154 | $12.37 \pm 0.12$ | $2.62 \pm 0.08$ | 252 |
| \#113 | 9/16 | 3/4 | 3/32 | $.549 \pm .005$ | . $103 \pm .003$ | . 0171 | $13.95 \pm 0.17$ | $2.62 \pm 0.08$ | . 280 |
| \#114 | 5/8 | 13/16 | 3/32 | . $612 \pm .009$ | $.103 \pm .003$ | . 0187 | $15.54 \pm 0.22$ | $2.62 \pm 0.08$ | . 306 |
| \#115 | 11/16 | 7/8 | 3/32 | $.674 \pm .009$ | $.103 \pm .003$ | . 0203 | $17.12 \pm 0.22$ | $2.62 \pm 0.08$ | . 333 |
| \#116 | 3/4 | 15/16 | 3/32 | $.737 \pm .009$ | $.103 \pm .003$ | . 0220 | $18.72 \pm 0.22$ | $2.62 \pm 0.08$ | . 361 |
| \#117 | 13/16 | 1 | 3/32 | $.799 \pm .010$ | $.103 \pm .003$ | . 0236 | $20.29 \pm 0.25$ | $2.62 \pm 0.08$ | . 387 |
| \#118 | 7/8 | 1-1/16 | 3/32 | . $862 \pm 0.10$ | $.103 \pm .003$ | . 0253 | $21.90 \pm 0.25$ | $2.62 \pm 0.08$ | .415 |
| \#119 | 15/16 | 1-1/8 | 3/32 | . $924 \pm .010$ | . $103 \pm .003$ | . 0269 | $23.47 \pm 0.25$ | $2.62 \pm 0.08$ | . 441 |
| \#120 | 1 | 1-3/16 | 3/32 | . $987 \pm .010$ | $.103 \pm .003$ | . 0285 | $25.07 \pm 0.25$ | $2.62 \pm 0.08$ | . 467 |
| \#121 | 1-1/16 | 1-1/4 | $3 / 32$ | $1.049 \pm .010$ | $.103 \pm .003$ | . 0302 | $26.65 \pm 0.25$ | $2.62 \pm 0.08$ | . 495 |
| \#122 | 1-1/8 | 1-5/16 | 3/32 | $1.112 \pm .010$ | $.103 \pm .003$ | . 0318 | $28.25 \pm 0.25$ | $2.62 \pm 0.08$ | . 521 |
| \#123 | 1-3/16 | 1-3/8 | 3/32 | $1.174 \pm .012$ | $.103 \pm .003$ | . 0334 | $29.82 \pm 0.30$ | $2.62 \pm 0.08$ | . 547 |
| \#124 | 1-1/4 | 1-7/16 | 3/32 | $1.237 \pm .012$ | $.103 \pm .003$ | . 0351 | $31.42 \pm 0.30$ | $2.62 \pm 0.08$ | . 575 |
| \#125 | 1-5/16 | 1-1/2 | 3/32 | $1.299 \pm .012$ | $.103 \pm .003$ | . 0367 | $32.99 \pm 0.30$ | $2.62 \pm 0.08$ | . 601 |
| \#126 | 1-3/8 | 1-9/16 | 3/32 | $1.362 \pm .012$ | $.103 \pm .003$ | . 0383 | $34.60 \pm 0.30$ | $2.62 \pm 0.08$ | . 628 |
| \#127 | 1-7/16 | 1-5/8 | 3/32 | $1.424 \pm .012$ | $.103 \pm .003$ | . 0400 | $36.17 \pm 0.30$ | $2.62 \pm 0.08$ | . 655 |
| \#128 | 1-1/2 | 1-11/16 | 3/32 | $1.487 \pm .012$ | $.103 \pm .003$ | . 0416 | $37.77 \pm 0.30$ | $2.62 \pm 0.08$ | . 682 |
| \#129 | 1-9/16 | 1-3/4 | 3/32 | $1.549 \pm .015$ | $.103 \pm .003$ | . 0432 | $39.35 \pm 0.38$ | $2.62 \pm 0.08$ | . 708 |

## Standard O-ring Sizes

 by AS 568 Dash Numbers| Size Ref. AS 568 | Nominal Size (inches) |  |  | Actual Size (inches) |  | Vol. Cu.In. | Actual Size (Millimeters) |  | Vol. Cu. Cent. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | I.D. | O.D. | Width | I.D. | C.S. |  | I.D. | C.S. |  |
| \#130 | 1-5/8 | 1-13/16 | 3/32 | $1.612 \pm .015$ | . $103 \pm .003$ | . 0449 | $40.95 \pm 0.38$ | $2.62 \pm 0.08$ | . 736 |
| \#131 | 1-11/16 | 1-7/8 | 3/32 | $1.674 \pm .015$ | $.103 \pm .003$ | . 0465 | $42.52 \pm 0.38$ | $2.62 \pm 0.08$ | . 762 |
| \#132 | 1-3/4 | 1-15/16 | 3/32 | $1.737 \pm .015$ | . $103 \pm .003$ | . 0482 | $44.12 \pm 0.38$ | $2.62 \pm 0.08$ | . 790 |
| \#133 | 1-13/16 | 2 | $3 / 32$ | $1.799 \pm .015$ | . $103 \pm .003$ | . 0498 | $45.70 \pm 0.38$ | $2.62 \pm 0.08$ | . 816 |
| \#134 | 1-7/8 | 2-1/16 | 3/32 | $1.862 \pm 0.15$ | $.103 \pm .003$ | . 0514 | $47.30 \pm 0.38$ | $2.62 \pm 0.08$ | . 842 |
| \#135 | 1-15/16 | 2-1/8 | 3/32 | $1.925 \pm .017$ | $.103 \pm .003$ | . 0531 | $48.90 \pm 0.43$ | $2.62 \pm 0.08$ | 870 |
| \#136 | 2 | 2-3/16 | 3/32 | $1.987 \pm .017$ | . $103 \pm .003$ | . 0547 | $50.47 \pm 0.43$ | $2.62 \pm 0.08$ | . 896 |
| \#137 | 2-1/16 | 2-1/4 | 3/32 | $2.050 \pm .017$ | . $103 \pm .003$ | . 0564 | $52.07 \pm 0.43$ | $2.62 \pm 0.08$ | . 924 |
| \#138 | 2-1/8 | 2-5/16 | $3 / 32$ | $2.112 \pm .017$ | . $103 \pm .003$ | . 0580 | $53.65 \pm 0.43$ | $2.62 \pm 0.08$ | . 950 |
| \#139 | 2-3/16 | 2-3/8 | $3 / 32$ | $2.175 \pm .017$ | . $103 \pm .003$ | . 0596 | $55.25 \pm 0.43$ | $2.62 \pm 0.08$ | . 977 |
| \#140 | 2-1/4 | $2-7 / 16$ | $3 / 32$ | $2.237 \pm 0.17$ | . $103 \pm .003$ | . 0613 | $56.82 \pm 0.43$ | $2.62 \pm 0.08$ | 1.005 |
| \#141 | 2-5/16 | 2-1/2 | $3 / 32$ | $2.300 \pm .020$ | . $103 \pm .003$ | . 0629 | $58.42 \pm 0.50$ | $2.62 \pm 0.08$ | 1.031 |
| \#142 | 2-3/8 | 2-9/16 | 3/32 | $2.362 \pm .020$ | . $103 \pm .003$ | . 0645 | $60.00 \pm 0.50$ | $2.62 \pm 0.08$ | 1.057 |
| \#143 | 2-7/16 | 2-5/8 | $3 / 32$ | $2.425 \pm .020$ | $.103 \pm .003$ | . 0662 | $61.60 \pm 0.50$ | $2.62 \pm 0.08$ | 1.085 |
| \#144 | 2-1/2 | 2-11/16 | $3 / 32$ | $2.487 \pm .020$ | . $103 \pm .003$ | . 0678 | $63.17 \pm 0.50$ | $2.62 \pm 0.08$ | 1.111 |
| \#145 | 2-9/16 | 2-3/4 | $3 / 32$ | $2.550 \pm .020$ | . $103 \pm .003$ | . 0694 | $64.77 \pm 0.50$ | $2.62 \pm 0.08$ | 1.137 |
| \#146 | 2-5/8 | 2-13/16 | 3/32 | $2.612 \pm .020$ | . $103 \pm .003$ | . 071 | $66.35 \pm 0.50$ | $2.62 \pm 0.08$ | 1.165 |
| \#147 | 2-11/16 | 2-7/8 | $3 / 32$ | $2.675 \pm .022$ | . $103 \pm .003$ | . 0727 | $67.95 \pm 0.55$ | $2.62 \pm 0.08$ | 1.191 |
| \#148 | 2-3/4 | 2-15/16 | $3 / 32$ | $2.737 \pm .022$ | . $103 \pm .003$ | . 0743 | $69.52 \pm 0.55$ | $2.62 \pm 0.08$ | 1.218 |
| \#149 | 2-13/16 | 3 | $3 / 32$ | $2.800 \pm .022$ | . $103 \pm .003$ | . 0760 | $71.12 \pm 0.55$ | $2.62 \pm 0.08$ | 1.245 |
| \#150 | 2-7/8 | $3-1 / 16$ | $3 / 32$ | $2.862 \pm .022$ | . $103 \pm .003$ | . 0776 | $72.70 \pm 0.55$ | $2.62 \pm 0.08$ | 1.272 |
| \#151 | 3 | $3-3 / 16$ | $3 / 32$ | $2.987 \pm .024$ | . $103 \pm .003$ | . 0809 | $75.87 \pm 0.61$ | $2.62 \pm 0.08$ | 1.326 |
| \#152 | 3-1/4 | $3-7 / 16$ | 3/32 | $3.237 \pm .024$ | . $103 \pm .003$ | . 0874 | $82.22 \pm 0.61$ | $2.62 \pm 0.08$ | 1.432 |
| \#153 | 3-1/2 | 3-11/16 | 3/32 | $3.487 \pm .024$ | . $103 \pm .003$ | . 0940 | $88.57 \pm 0.61$ | $2.62 \pm 0.08$ | 1.540 |
| \#154 | 3-3/4 | 3-15/16 | $3 / 32$ | $3.737 \pm .028$ | . $103 \pm .003$ | . 1005 | $94.92 \pm 0.71$ | $2.62 \pm 0.08$ | 1.647 |
| \#155 | 4 | 4-3/16 | $3 / 32$ | $3.987 \pm .028$ | . $103 \pm .003$ | . 1071 | $101.27 \pm 0.71$ | $2.62 \pm 0.08$ | 1.755 |
| \#156 | 4-1/4 | 4-7/16 | $3 / 32$ | $4.237 \pm 0.30$ | . $103 \pm .003$ | . 1136 | $107.62 \pm 0.76$ | $2.62 \pm 0.08$ | 1.862 |
| \#157 | 4-1/2 | 4-11/16 | $3 / 32$ | $4.487 \pm .030$ | . $103 \pm .003$ | . 1202 | $113.97 \pm 0.76$ | $2.62 \pm 0.08$ | 1.970 |
| \#158 | 4-3/4 | 4-15/16 | $3 / 32$ | $4.737 \pm .030$ | . $103 \pm .003$ | . 1267 | $120.32 \pm 0.76$ | $2.62 \pm 0.08$ | 2.076 |
| \#159 | 5 | 5-3/16 | 3/32 | $4.987 \pm .035$ | . $103 \pm .003$ | . 1332 | $126.67 \pm 0.89$ | $2.62 \pm 0.08$ | 2.183 |
| \#160 | 5-1/4 | 5-7/16 | 3/32 | $5.237 \pm .035$ | . $103 \pm .003$ | . 1398 | $133.02 \pm 0.89$ | $2.62 \pm 0.08$ | 2.291 |
| \#161 | 5-1/2 | 5-11/16 | 3/32 | $5.487 \pm .035$ | . $103 \pm .003$ | . 1463 | $139.37 \pm 0.89$ | $2.62 \pm 0.08$ | 2.397 |
| \#162 | 5-3/4 | 5-15/16 | 3/32 | $5.737 \pm .035$ | . $103 \pm .003$ | . 1529 | $145.72 \pm 0.89$ | $2.62 \pm 0.08$ | 2.506 |
| \#163 | 6 | 6-3/16 | 3/32 | $5.987 \pm .035$ | . $103 \pm .003$ | . 1594 | $152.07 \pm 0.89$ | $2.62 \pm 0.08$ | 2.612 |
| \#164 | 6-1/4 | 6.7/16 | 3/32 | $6.237 \pm .040$ | $.103 \pm .003$ | . 1660 | $158.42 \pm 1.02$ | $2.62 \pm 0.08$ | 2.720 |
| \#165 | 6-1/2 | 6-11/16 | 3/32 | $6.487 \pm .040$ | . $103 \pm .003$ | . 1725 | $164.77 \pm 1.02$ | $2.62 \pm 0.08$ | 2.827 |
| \#166 | 6-3/4 | 6.15/16 | 3/32 | $6.737 \pm .040$ | . $103 \pm .003$ | . 1790 | $171.12 \pm 1.02$ | $2.62 \pm 0.08$ | 2.933 |
| \#167 | 7 | 7-3/16 | 3/32 | $6.987 \pm .040$ | . $103 \pm .003$ | . 1856 | $177.47 \pm 1.02$ | $2.62 \pm 0.08$ | 3.041 |
| \#168 | 7-1/4 | 7-7/16 | 3/32 | $7.237 \pm .045$ | . $103 \pm .003$ | . 1921 | $183.82 \pm 1.14$ | $2.62 \pm 0.08$ | 3.148 |
| \#169 | 7-1/2 | 7-11/16 | 3/32 | $7.487 \pm .045$ | $.103 \pm .003$ | . 1987 | $190.17 \pm 1.14$ | $2.62 \pm 0.08$ | 3.256 |

## Standard O-ring Sizes

## by AS 568 Dash Numbers

| Size Ref. AS 568 | Nominal Size (inches) |  |  | Actual Size (inches) |  | Vol. Cu.In. | Actual Size (Millimeters) |  | Vol. Cu. Cent. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | I.D. | O.D. | Width | I.D. | C.S. |  | I.D. | C.S. |  |
| \#170 | 7-3/4 | 7-15/16 | 3/32 | $7.737 \pm .045$ | . $103 \pm .003$ | . 2052 | $196.52 \pm 1.14$ | $2.62 \pm 0.08$ | 3.363 |
| \#171 | 8 | 8-3/16 | 3/32 | $7.987 \pm .045$ | $.103 \pm .003$ | . 2118 | $202.87 \pm 1.14$ | $2.62 \pm 0.08$ | 3.471 |
| \#172 | 8-1/4 | 8-7/16 | 3/32 | $8.237 \pm .050$ | $.103 \pm .003$ | . 2183 | $209.22 \pm 1.25$ | $2.62 \pm 0.08$ | 3.577 |
| \#173 | 8-1/2 | 8-11/16 | 3/32 | $8.487 \pm .050$ | $.103 \pm .003$ | . 2249 | $215.57 \pm 1.25$ | $2.62 \pm 0.08$ | 3.685 |
| \#174 | 8-3/4 | 8-15/16 | 3/32 | $8.737 \pm .050$ | $.103 \pm .003$ | . 2314 | $221.92 \pm 1.25$ | $2.62 \pm 0.08$ | 3.792 |
| \#175 | 9 | $9.3 / 16$ | 3/32 | $8.987 \pm .050$ | . $103 \pm .003$ | . 2379 | $228.27 \pm 1.25$ | $2.62 \pm 0.08$ | 3.898 |
| \#176 | 9-1/4 | $9.7 / 16$ | 3/32 | $9.237 \pm .055$ | $.103 \pm .003$ | . 2445 | $234.62 \pm 1.40$ | $2.62 \pm 0.08$ | 4.007 |
| \#177 | 9-1/2 | 9.11/16 | 3/32 | $9.487 \pm .055$ | $.103 \pm .003$ | . 2510 | $240.97 \pm 1.40$ | $2.62 \pm 0.08$ | 4.113 |
| \#178 | 9-3/4 | 9-15/16 | 3/32 | $9.737 \pm .055$ | $.103 \pm .003$ | . 2576 | $247.32 \pm 1.40$ | $2.62 \pm 0.08$ | 4.221 |
| $\begin{aligned} & \text { \#179. } \\ & \# 200 \end{aligned}$ | O-Ring Sizes that are Custom |  |  |  |  |  |  |  |  |
| \#201 | 3/16 | 7/16 | 1/8 | $.171 \pm .005$ | . $139 \pm .004$ | . 0148 | $4.34 \pm 0.12$ | $3.53 \pm 0.10$ | . 243 |
| \#202 | 1/4 | 1/2 | 1/8 | $.234 \pm .005$ | . $139 \pm .004$ | . 0178 | $5.94 \pm 0.12$ | $3.53 \pm 0.10$ | 292 |
| \#203 | 5/16 | 9/16 | 1/8 | $.296 \pm .005$ | . $139 \pm .004$ | . 0207 | $7.52 \pm 0.12$ | $3.53 \pm 0.10$ | . 339 |
| \#204 | 3/8 | 5/8 | 1/8 | $.359 \pm .005$ | . $139 \pm .004$ | . 0237 | $9.12 \pm 0.12$ | $3.53 \pm 0.10$ | . 388 |
| \#205 | 7/16 | 11/16 | 1/8 | $.421 \pm .005$ | . $139 \pm .004$ | . 0267 | $10.69 \pm 0.12$ | $3.53 \pm 0.10$ | . 438 |
| \#206 | 1/2 | 3/4 | 1/8 | $.484 \pm .005$ | . $139 \pm .004$ | . 0297 | $12.29 \pm 0.12$ | $3.53 \pm 0.10$ | . 487 |
| \#207 | 9/16 | 13/16 | 1/8 | . $546 \pm .007$ | . $139 \pm .004$ | . 0327 | $13.87 \pm 0.17$ | $3.53 \pm 0.10$ | . 536 |
| \#208 | 5/8 | 7/8 | 1/8 | . $609 \pm .009$ | . $139 \pm .004$ | . 0357 | $15.47 \pm 0.23$ | $3.53 \pm 0.10$ | . 585 |
| \#209 | 11/16 | 15/16 | 1/8 | $.671 \pm .009$ | . $139 \pm .004$ | . 0386 | $17.04 \pm 0.23$ | $3.53 \pm 0.10$ | . 633 |
| \#210 | 3/4 | 1 | 1/8 | $.734 \pm .010$ | . $139 \pm .004$ | . 0416 | $18.64 \pm 0.25$ | $3.53 \pm 0.10$ | . 682 |
| \#211 | 13/16 | 1-1/16 | 1/8 | $.796 \pm .010$ | . $139 \pm .004$ | . 0446 | $20.22 \pm 0.25$ | $3.53 \pm 0.10$ | . 731 |
| \#212 | 7/8 | 1-1/8 | 1/8 | $.859 \pm .010$ | . $139 \pm .004$ | . 0476 | $21.82 \pm 0.25$ | $3.53 \pm 0.10$ | . 780 |
| \#213 | 15/16 | 1-3/16 | 1/8 | . $921 \pm .010$ | . $139 \pm .004$ | . 0505 | $23.40 \pm 0.25$ | $3.53 \pm 0.10$ | . 828 |
| \#214 | 1 | 1-1/4 | 1/8 | $.984 \pm .010$ | . $139 \pm .004$ | . 0535 | $25.00 \pm 0.25$ | $3.53 \pm 0.10$ | . 877 |
| \#215 | 1-1/16 | 1-5/16 | 1/8 | $1.046 \pm .010$ | . $139 \pm .004$ | . 0565 | $26.57 \pm 0.25$ | $3.53 \pm 0.10$ | . 926 |
| \#216 | 1-1/8 | 1-3/8 | 1/8 | $1.109 \pm .012$ | . $139 \pm .004$ | . 0595 | $28.17 \pm 0.30$ | $3.53 \pm 0.10$ | . 975 |
| \#217 | 1-3/16 | 1-7/16 | 1/8 | $1.171 \pm .012$ | . $139 \pm .004$ | . 0625 | $29.75 \pm 0.30$ | $3.53 \pm 0.10$ | 1.024 |
| \#218 | 1-1/4 | 1-1/2 | 1/8 | $1.234 \pm .012$ | . $139 \pm .004$ | . 0655 | $31.34 \pm 0.30$ | $3.53 \pm 0.10$ | 1.073 |
| \#219 | 1-5/16 | 1-9/16 | 1/8 | $1.296 \pm .012$ | . $139 \pm .004$ | . 0684 | $32.92 \pm 0.30$ | $3.53 \pm 0.10$ | 1.121 |
| \#220 | 1-3/8 | 1-5/8 | 1/8 | $1.359 \pm .012$ | . $139 \pm .004$ | . 0714 | $34.52 \pm 0.30$ | $3.53 \pm 0.10$ | 1.170 |
| \#221 | 1-7/16 | 1-11/16 | 1/8 | $1.421 \pm .012$ | . $139 \pm .004$ | . 0744 | $36.10 \pm 0.30$ | $3.53 \pm 0.10$ | 1.219 |
| \#222 | 1-1/2 | 1-3/4 | 1/8 | $1.484 \pm .015$ | . $139 \pm .004$ | . 0774 | $37.70 \pm 0.38$ | $3.53 \pm 0.10$ | 1.268 |
| \#223 | 1-5/8 | 1-7/8 | 1/8 | $1.609 \pm .015$ | . $139 \pm .004$ | . 0833 | $40.87 \pm 0.38$ | $3.53 \pm 0.10$ | 1.365 |
| \#224 | 1-3/4 | 2 | 1/8 | $1.734 \pm .015$ | . $139 \pm .004$ | . 0893 | $44.05 \pm 0.38$ | $3.53 \pm 0.10$ | 1.463 |
| \#225 | 1-7/8 | 2-1/8 | 1/8 | $1.859 \pm .018$ | . $139 \pm .004$ | . 0952 | $47.22 \pm 0.46$ | $3.53 \pm 0.10$ | 1.560 |
| \#226 | 2 | 2-1/4 | 1/8 | $1.984 \pm .018$ | . $139 \pm .004$ | . 1012 | $50.40 \pm 0.46$ | $3.53 \pm 0.10$ | 1.658 |
| \#227 | 2-1/8 | 2-3/8 | 1/8 | $2.109 \pm .018$ | . $139 \pm .004$ | . 1072 | $53.57 \pm 0.46$ | $3.53 \pm 0.10$ | 1.757 |
| \#228 | 2-1/4 | 2-1/2 | 1/8 | $2.234 \pm .020$ | . $139 \pm .004$ | . 1131 | $56.75 \pm 0.50$ | $3.53 \pm 0.10$ | 1.853 |
| \#229 | 2-3/8 | 2-5/8 | 1/8 | $2.359 \pm .020$ | . $139 \pm .004$ | . 1191 | $59.92 \pm 0.50$ | $3.53 \pm 0.10$ | 1.952 |

## Standard O-ring Sizes

| Size Ref. AS 568 | Nominal Size (inches) |  |  | Actual Size (inches) |  | $\begin{aligned} & \text { Vol. } \\ & \text { Cu.In. } \end{aligned}$ | Actual Size (Millimeters) |  | Vol. Cu. Cent. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | I.D. | O.D. | Width | I.D. | C.S. |  | I.D. | C.S. |  |
| \#230 | 2-1/2 | 2.3/4 | 1/8 | $2.484 \pm .020$ | . $139 \pm .004$ | . 1250 | $63.10 \pm 0.50$ | $3.53 \pm 0.10$ | 2.048 |
| \#231 | 2-5/8 | 2.7/8 | 1/8 | $2.609 \pm .020$ | . $139 \pm .004$ | . 1310 | $66.27 \pm 0.50$ | $3.53 \pm 0.10$ | 2.147 |
| \#232 | 2-3/4 | 3 | 1/8 | $2.734 \pm .024$ | . $139 \pm .004$ | . 1370 | $69.44 \pm 0.61$ | $3.53 \pm 0.10$ | 2.245 |
| \#233 | 2.7/8 | 3-1/8 | 1/8 | $2.859 \pm .024$ | . $139 \pm .004$ | . 1429 | $72.62 \pm 0.61$ | $3.53 \pm 0.10$ | 2.342 |
| \#234 | 3 | 3-1/4 | 1/8 | $2.984 \pm .024$ | . $139 \pm .004$ | . 1489 | $75.79 \pm 0.61$ | $3.53 \pm 0.10$ | 2.440 |
| \#235 | 3-1/8 | 3-3/8 | 1/8 | $3.109 \pm .024$ | . $139 \pm .004$ | . 1548 | $78.97 \pm 0.61$ | $3.53 \pm 0.10$ | 2.537 |
| \#236 | 3-1/4 | 3-1/2 | 1/8 | $3.234 \pm .024$ | . $139 \pm .004$ | . 1608 | $82.14 \pm 0.61$ | $3.53 \pm 0.10$ | 2.635 |
| \#237 | 3-3/8 | 3-5/8 | 1/8 | $3.359 \pm .024$ | . $139 \pm .004$ | . 1668 | $85.32 \pm 0.61$ | $3.53 \pm 0.10$ | 2.733 |
| \#238 | 3-1/2 | 3-3/4 | 1/8 | $3.484 \pm .024$ | . $139 \pm .004$ | . 1727 | $88.49 \pm 0.61$ | $3.53 \pm 0.10$ | 2.830 |
| \#239 | 3-5/8 | 3-7/8 | 1/8 | $3.609 \pm .028$ | . $139 \pm .004$ | . 1787 | $91.67 \pm 0.71$ | $3.53 \pm 0.10$ | 2.928 |
| \#240 | 3-3/4 | 4 | 1/8 | $3.734 \pm .028$ | . $139 \pm .004$ | . 1846 | $94.84 \pm 0.71$ | $3.53 \pm 0.10$ | 3.025 |
| \#241 | 3-7/8 | 4-1/8 | 1/8 | $3.859 \pm .028$ | . $139 \pm .004$ | . 1906 | $98.02 \pm 0.71$ | $3.53 \pm 0.10$ | 3.123 |
| \#242 | 4 | 4-1/4 | 1/8 | $3.984 \pm .028$ | . $139 \pm .004$ | . 1966 | $101.19 \pm 0.71$ | $3.53 \pm 0.10$ | 3.222 |
| \#243 | 4.1/8 | 4.3/8 | 1/8 | $4.109 \pm .028$ | . $139 \pm .004$ | . 2025 | $104.37 \pm 0.71$ | $3.53 \pm 0.10$ | 3.318 |
| \#244 | 4-1/4 | 4-1/2 | 1/8 | $4.234 \pm .030$ | . $139 \pm .004$ | . 2085 | $107.54 \pm 0.76$ | $3.53 \pm 0.10$ | 3.417 |
| \#245 | 4-3/8 | 4-5/8 | 1/8 | $4.359 \pm .030$ | . $139 \pm .004$ | . 2144 | $110.72 \pm 0.76$ | $3.53 \pm 0.10$ | 3.513 |
| \#246 | 4-1/2 | 4-3/4 | 1/8 | $4.484 \pm .030$ | . $139 \pm .004$ | . 2204 | $113.89 \pm 0.76$ | $3.53 \pm 0.10$ | 3.612 |
| \#247 | 4-5/8 | 4.7/8 | 1/8 | $4.609 \pm .030$ | . $139 \pm .004$ | . 2263 | $117.07 \pm 0.76$ | $3.53 \pm 0.10$ | 3.708 |
| \#248 | 4.3/4 | 5 | 1/8 | $4.734 \pm .030$ | . $139 \pm .004$ | . 2323 | $120.24 \pm 0.76$ | $3.53 \pm 0.10$ | 3.807 |
| \#249 | 4.7/8 | 5-1/8 | 1/8 | $4.859 \pm .035$ | . $139 \pm .004$ | . 2383 | $123.42 \pm 0.89$ | $3.53 \pm 0.10$ | 3.905 |
| \#250 | 5 | 5-1/4 | 1/8 | $4.984 \pm .035$ | . $139 \pm .004$ | . 2442 | $126.59 \pm 0.89$ | $3.53 \pm 0.10$ | 4.002 |
| \#251 | 5-1/8 | 5-3/8 | 1/8 | $5.109 \pm .035$ | . $139 \pm .004$ | . 2502 | $129.77 \pm 0.89$ | $3.53 \pm 0.10$ | 4.100 |
| \#252 | 5-1/4 | 5-1/2 | 1/8 | $5.234 \pm .035$ | . $139 \pm .004$ | . 2561 | $132.94 \pm 0.89$ | $3.53 \pm 0.10$ | 4.197 |
| \#253 | 5-3/8 | 5-5/8 | 1/8 | $5.359 \pm .035$ | . $139 \pm .004$ | . 2621 | $136.12 \pm 0.89$ | $3.53 \pm 0.10$ | 4.295 |
| \#254 | 5-1/2 | 5-3/4 | 1/8 | $5.484 \pm .035$ | . $139 \pm .004$ | . 2681 | $139.30 \pm 0.89$ | $3.53 \pm 0.10$ | 4.393 |
| \#255 | 5-5/8 | 5-7/8 | 1/8 | $5.609 \pm .035$ | . $139 \pm .004$ | . 2740 | $142.47 \pm 0.89$ | $3.53 \pm 0.10$ | 4.490 |
| \#256 | 5-3/4 | 6 | 1/8 | $5.734 \pm .035$ | . $139 \pm .004$ | . 2800 | $145.65 \pm 0.89$ | $3.53 \pm 0.10$ | 4.588 |
| \#257 | 5-7/8 | 6-1/8 | 1/8 | $5.859 \pm .035$ | . $139 \pm .004$ | . 2859 | $148.82 \pm 0.89$ | $3.53 \pm 0.10$ | 4.685 |
| \#258 | 6 | 6-1/4 | 1/8 | $5.984 \pm .035$ | . $139 \pm .004$ | . 2919 | $152.00 \pm 0.89$ | $3.53 \pm 0.10$ | 4.783 |
| \#259 | 6-1/4 | 6-1/2 | 1/8 | $6.234 \pm .040$ | . $139 \pm .004$ | . 3038 | $158.35 \pm 1.02$ | $3.53 \pm 0.10$ | 4.978 |
| \#260 | 6-1/2 | 6-3/4 | 1/8 | $6.484 \pm .040$ | . $139 \pm .004$ | . 3157 | $164.70 \pm 1.02$ | $3.53 \pm 0.10$ | 5.173 |
| \#261 | 6-3/4 | 7 | 1/8 | $6.734 \pm .040$ | . $139 \pm .004$ | . 3277 | $171.05 \pm 1.02$ | $3.53 \pm 0.10$ | 5.370 |
| \#262 | 7 | 7-1/4 | 1/8 | $6.984 \pm .040$ | . $139 \pm .004$ | . 3396 | $177.40 \pm 1.02$ | $3.53 \pm 0.10$ | 5.565 |
| \#263 | 7-1/4 | 7-1/2 | 1/8 | $7.234 \pm .045$ | . $139 \pm .004$ | . 3515 | $183.75 \pm 1.14$ | $3.53 \pm 0.10$ | 5.760 |
| \#264 | 7-1/2 | 7-3/4 | 1/8 | $7.484 \pm .045$ | . $139 \pm .004$ | . 3634 | $190.10 \pm 1.14$ | $3.53 \pm 0.10$ | 5.955 |
| \#265 | 7-3/4 | 8 | 1/8 | $7.734 \pm .045$ | . $139 \pm .004$ | . 3753 | $196.45 \pm 1.14$ | $3.53 \pm 0.10$ | 6.150 |
| \#266 | 8 | 8-1/4 | 1/8 | $7.984 \pm .045$ | . $139 \pm .004$ | . 3872 | $202.80 \pm 1.14$ | $3.53 \pm 0.10$ | 6.345 |
| \#267 | 8-1/4 | 8-1/2 | 1/8 | $8.234 \pm .050$ | . $139 \pm .004$ | . 3992 | $209.15 \pm 1.25$ | $3.53 \pm 0.10$ | 6.542 |
| \#268 | 8-1/2 | 8-3/4 | 1/8 | $8.484 \pm .050$ | . $139 \pm .004$ | . 4111 | $215.50 \pm 1.25$ | $3.53 \pm 0.10$ | 6.737 |

## Standard O-ring Sizes

## by AS 568 Dash Numbers

| Size Ref. AS 568 | Nominal Size (inches) |  |  | Actual Size (inches) |  | Vol. Cu.In. | Actual Size (Millimeters) |  | Vol. Cu. Cent. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | I.D. | O.D. | Width | I.D. | C.S. |  | I.D. | C.S. |  |
| \#269 | 8-3/4 | 9 | 1/8 | $8.734 \pm .050$ | . $139 \pm .004$ | . 4230 | $221.85 \pm 1.25$ | $3.53 \pm 0.10$ | 6.932 |
| \#270 | 9 | $9-1 / 4$ | 1/8 | $8.984 \pm .050$ | $.139 \pm .004$ | . 4349 | $228.20 \pm 1.25$ | $3.53 \pm 0.10$ | 7.127 |
| \#271 | 9-1/4 | 9-1/2 | 1/8 | $9.234 \pm .055$ | $.139 \pm .004$ | . 4468 | $234.55 \pm 1.40$ | $3.53 \pm 0.10$ | 7.322 |
| \#272 | 9-1/2 | 9-3/4 | 1/8 | $9.484 \pm .055$ | . $139 \pm .004$ | . 4588 | $240.90 \pm 1.40$ | $3.53 \pm 0.10$ | 7.518 |
| \#273 | 9-3/4 | 10 | 1/8 | $9.734 \pm .055$ | . $139 \pm .004$ | . 4707 | $247.25 \pm 1.40$ | $3.53 \pm 0.10$ | 7.713 |
| \#274 | 10 | 10-1/4 | 1/8 | $9.984 \pm .055$ | . $139 \pm .004$ | . 4826 | $253.60 \pm 1.40$ | $3.53 \pm 0.10$ | 7.908 |
| \#275 | 10-1/2 | 10-3/4 | 1/8 | $10.484 \pm .055$ | . $139 \pm .004$ | . 5064 | $266.30 \pm 1.40$ | $3.53 \pm 0.10$ | 8.298 |
| \#276 | 11 | 11-1/4 | 1/8 | $10.984 \pm .065$ | . $139 \pm .004$ | . 5303 | $279.00 \pm 1.65$ | $3.53 \pm 0.10$ | 8.690 |
| \#277 | 11-1/2 | 11-3/4 | 1/8 | $11.484 \pm .065$ | . $139 \pm .004$ | . 5541 | $291.70 \pm 1.65$ | $3.53 \pm 0.10$ | 9.080 |
| \#278 | 12 | 12-1/4 | 1/8 | $11.984 \pm .065$ | . $139 \pm .004$ | . 5779 | $304.40 \pm 1.65$ | $3.53 \pm 0.10$ | 9.470 |
| \#279 | 13 | 13-1/4 | 1/8 | $12.984 \pm .065$ | . $139 \pm .004$ | . 6256 | $329.80 \pm 1.65$ | $3.53 \pm 0.10$ | 10.252 |
| \#280 | 14 | 14-1/4 | 1/8 | $13.984 \pm .065$ | $.139 \pm .004$ | . 6733 | $355.20 \pm 1.65$ | $3.53 \pm 0.10$ | 11.033 |
| \#281 | 15 | 15-1/4 | 1/8 | $14.984 \pm .065$ | . $139 \pm .004$ | . 7210 | $380.60 \pm 1.65$ | $3.53 \pm 0.10$ | 11.815 |
| \#282 | 16 | 16-1/4 | 1/8 | $15.955 \pm .075$ | . $139 \pm .004$ | . 7672 | $405.26 \pm 1.90$ | $3.53 \pm 0.10$ | 12.572 |
| \#283 | 17 | 17-1/4 | 1/8 | $16.955 \pm .080$ | . $139 \pm .004$ | . 8149 | $430.66 \pm 2.05$ | $3.53 \pm 0.10$ | 13.354 |
| \#284 | 18 | 18-1/4 | 1/8 | $17.955 \pm .085$ | . $139 \pm .004$ | . 8626 | $456.06 \pm 2.15$ | $3.53 \pm 0.10$ | 14.136 |
| $\begin{gathered} \text { \#285 to } \\ \text { \#308 } \end{gathered}$ | O-Ring Sizes that are Custom |  |  |  |  |  |  |  |  |
| \#309 | 7/16 | 13/16 | 3/16 | $.412 \pm .005$ | . $210 \pm .005$ | . 0677 | $10.46 \pm 0.12$ | $5.34 \pm 0.12$ | 1.109 |
| \#312 | 5/8 | 1 | 3/16 | . $600 \pm .009$ | $.210 \pm .005$ | . 0881 | $15.24 \pm 0.22$ | $5.34 \pm 0.12$ | 1.444 |
| \#313 | 11/16 | 1-1/16 | 3/16 | . $662 \pm .009$ | $.210 \pm .005$ | . 0949 | $16.81 \pm 0.22$ | $5.34 \pm 0.12$ | 1.555 |
| \#314 | 3/4 | 1-1/8 | 3/16 | $.725 \pm .010$ | . $210 \pm .005$ | . 1017 | $18.42 \pm 0.25$ | $5.34 \pm 0.12$ | 1.667 |
| \#315 | 13/16 | 1-1/2 | 3/16 | . $787 \pm .010$ | $.210 \pm .005$ | . 1085 | $19.99 \pm 0.25$ | $5.34 \pm 0.12$ | 1.778 |
| \#316 | 7/8 | 1-1/4 | 3/16 | . $850 \pm .010$ | . $210 \pm .005$ | . 1153 | $21.59 \pm 0.25$ | $5.34 \pm 0.12$ | 1.889 |
| \#317 | 15/16 | 1-5/16 | 3/16 | $.912 \pm .010$ | . $210 \pm .005$ | . 1221 | $23.16 \pm 0.25$ | $5.34 \pm 0.12$ | 2.001 |
| \#318 | 1 | 1-3/8 | 3/16 | . $975 \pm .010$ | $.210 \pm .005$ | . 1289 | $24.77 \pm 0.25$ | $5.34 \pm 0.12$ | 2.112 |
| \#319 | 1-1/16 | 1-7/16 | 3/16 | $1.037 \pm .010$ | . $210 \pm .005$ | . 1357 | $26.34 \pm 0.25$ | $5.34 \pm 0.12$ | 2.224 |
| \#320 | 1-1/8 | 1-1/2 | 3/16 | $1.100 \pm .012$ | $.210 \pm .005$ | . 1425 | $27.94 \pm 0.30$ | $5.34 \pm 0.12$ | 2.335 |
| \#321 | 1-3/16 | 1-9/16 | 3/16 | $1.162 \pm .012$ | $.210 \pm .005$ | . 1493 | $29.51 \pm 0.30$ | $5.34 \pm 0.12$ | 2.447 |
| \#322 | 1-1/4 | 1-5/8 | 3/16 | $1.225 \pm .012$ | $.210 \pm .005$ | . 1561 | $31.12 \pm 0.30$ | $5.34 \pm 0.12$ | 2.558 |
| \#323 | 1-5/16 | 1-11/16 | 3/16 | $1.287 \pm .012$ | $.210 \pm .005$ | . 1629 | $32.69 \pm 0.30$ | $5.34 \pm 0.12$ | 2.669 |
| \#324 | 1-3/8 | 1-3/4 | 3/16 | $1.350 \pm .012$ | $.210 \pm .005$ | . 1697 | $34.29 \pm 0.30$ | $5.34 \pm 0.12$ | 2.781 |
| \#325 | 1-1/2 | 1-7/8 | $3 / 16$ | $1.475 \pm .015$ | $.210 \pm .005$ | . 1833 | $37.47 \pm 0.38$ | $5.34 \pm 0.12$ | 3.004 |
| \#326 | 1-5/8 | 2 | $3 / 16$ | $1.600 \pm .015$ | $.210 \pm .005$ | . 1970 | $40.65 \pm 0.38$ | $5.34 \pm 0.12$ | 3.228 |
| \#327 | 1-3/4 | 2-1/8 | 3/16 | $1.725 \pm .015$ | $.210 \pm .005$ | . 2106 | $43.82 \pm 0.38$ | $5.34 \pm 0.12$ | 3.451 |
| \#328 | 1-7/8 | 2-1/4 | 3/16 | $1.850 \pm 0.15$ | $.210 \pm .005$ | . 2242 | $46.99 \pm 0.38$ | $5.34 \pm 0.12$ | 3.674 |
| \#329 | 2 | 2-3/8 | 3/16 | $1.975 \pm 0.18$ | $.210 \pm .005$ | . 2378 | $50.16 \pm 0.46$ | $5.34 \pm 0.12$ | 3.897 |
| \#330 | 2-1/8 | 2-1/2 | $3 / 16$ | $2.100 \pm 0.18$ | $.210 \pm .005$ | . 2514 | $53.34 \pm 0.46$ | $5.34 \pm 0.12$ | 4.120 |
| \#331 | 2-1/4 | 2-5/8 | 3/16 | $2.225 \pm .018$ | $.210 \pm .005$ | . 2650 | $56.52 \pm 0.46$ | $5.34 \pm 0.12$ | 4.343 |

## Standard O-ring Sizes

| Size Ref. <br> AS 568 | Nominal Size (inches) |  |  | Actual Size (inches) |  | $\begin{aligned} & \text { Vol. } \\ & \text { Cu.In. } \end{aligned}$ | Actual Size (Millimeters) |  | Vol. Cu. Cent. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | I.D. | O.D. | Width | I.D. | C.S. |  | I.D. | C.S. |  |
| \#332 | 2-3/8 | 2.3/4 | 3/16 | $2.350 \pm .018$ | . $210 \pm .005$ | . 2786 | $59.69 \pm 0.46$ | $5.34 \pm 0.12$ | 4.565 |
| \#333 | 2-1/2 | 2-7/8 | 3/16 | $2.475 \pm .020$ | $210 \pm .005$ | . 2922 | $62.87 \pm 0.50$ | $5.34 \pm 0.12$ | 4.788 |
| \#334 | 2-5/8 | 3 | 3/16 | $2.600 \pm .020$ | . $210 \pm .005$ | . 3058 | $66.04 \pm 0.50$ | $5.34 \pm 0.12$ | 5.011 |
| \#335 | 2.3/4 | 3-1/8 | 3/16 | $2.725 \pm .020$ | . $210 \pm .005$ | . 3194 | $69.22 \pm 0.50$ | $5.34 \pm 0.12$ | 5.234 |
| \#336 | 2-7/8 | 3-1/4 | 3/16 | $2.850 \pm .020$ | . $210 \pm .005$ | . 3330 | $72.39 \pm 0.50$ | $5.34 \pm 0.12$ | 5.457 |
| \#337 | 3 | 3-3/8 | 3/16 | $2.975 \pm .024$ | . $210 \pm .005$ | . 3466 | $75.57 \pm 0.61$ | $5.34 \pm 0.12$ | 5.680 |
| \#338 | 3-1/8 | 3-1/2 | 3/16 | $3.100 \pm .024$ | . $210 \pm .005$ | . 3602 | $78.74 \pm 0.61$ | $5.34 \pm 0.12$ | 5.903 |
| \#339 | 3-1/4 | 3-5/8 | 3/16 | $3.225 \pm .024$ | $210 \pm .005$ | . 3738 | $81.92 \pm 0.61$ | $5.34 \pm 0.12$ | 6.125 |
| \#340 | 3-3/8 | 3-3/4 | 3/16 | $3.350 \pm .024$ | . $210 \pm .005$ | . 3874 | $85.09 \pm 0.61$ | $5.34 \pm 0.12$ | 6.348 |
| \#341 | 3-1/2 | 3-7/8 | 3/16 | $3.475 \pm .024$ | $210 \pm .005$ | . 4010 | $88.27 \pm 0.61$ | $5.34 \pm 0.12$ | 6.571 |
| \#342 | 3-5/8 | 4 | 3/16 | $3.600 \pm .028$ | . $210 \pm .005$ | . 4146 | $91.44 \pm 0.71$ | $5.34 \pm 0.12$ | 6.794 |
| \#343 | 3-3/4 | 4-1/8 | 3/16 | $3.725 \pm .028$ | . $210 \pm .005$ | . 4282 | $94.62 \pm 0.71$ | $5.34 \pm 0.12$ | 7.017 |
| \#344 | 3-7/8 | 4-1/4 | 3/16 | $3.850 \pm .028$ | . $210 \pm .005$ | . 4418 | $97.79 \pm 0.71$ | $5.34 \pm 0.12$ | 7.240 |
| \#345 | 4 | 4-3/8 | 3/16 | $3.975 \pm .028$ | $210 \pm .005$ | . 4554 | $100.96 \pm 0.71$ | $5.34 \pm 0.12$ | 7.463 |
| \#346 | 4-1/8 | 4-1/2 | 3/16 | $4.100 \pm .028$ | . $210 \pm .005$ | . 4690 | $104.14 \pm 0.71$ | $5.34 \pm 0.12$ | 7.686 |
| \#347 | 4-1/4 | 4-5/8 | 3/16 | $4.225 \pm .030$ | $210 \pm .005$ | . 4826 | $107.32 \pm 0.76$ | $5.34 \pm 0.12$ | 7.908 |
| \#348 | 4-3/8 | 4-3/4 | 3/16 | $4.350 \pm .030$ | . $210 \pm .005$ | . 4962 | $110.49 \pm 0.76$ | $5.34 \pm 0.12$ | 8.131 |
| \#349 | 4-1/2 | 4.7/8 | 3/16 | $4.475 \pm .030$ | . $210 \pm .005$ | . 5098 | $113.67 \pm 0.76$ | $5.34 \pm 0.12$ | 8.354 |
| \#350 | 4-5/8 | 5 | 3/16 | $4.600 \pm .030$ | . $210 \pm .005$ | . 5234 | $116.84 \pm 0.76$ | $5.34 \pm 0.12$ | 8.577 |
| \#351 | 4-3/4 | 5-1/8 | 3/16 | $4.725 \pm .030$ | $210 \pm .005$ | . 5370 | $120.02 \pm 0.76$ | $5.34 \pm 0.12$ | 8.800 |
| \#352 | 4.7/8 | 5-1/4 | 3/16 | $4.850 \pm .030$ | . $210 \pm .005$ | . 5506 | $123.19 \pm 0.76$ | $5.34 \pm 0.12$ | 9.023 |
| \#353 | 5 | 5-3/8 | 3/16 | $4.975 \pm .037$ | $210 \pm .005$ | . 5642 | $126.37 \pm 0.94$ | $5.34 \pm 0.12$ | 9.246 |
| \#354 | 5-1/8 | 5-1/2 | 3/16 | $5.100 \pm .037$ | . $210 \pm .005$ | . 5778 | $129.54 \pm 0.94$ | $5.34 \pm 0.12$ | 9.468 |
| \#355 | 5-1/4 | 5-5/8 | 3/16 | $5.225 \pm 0.37$ | . $210 \pm .005$ | . 5914 | $132.72 \pm 0.94$ | $5.34 \pm 0.12$ | 9.691 |
| \#356 | 5-3/8 | 5-3/4 | 3/16 | $5.350 \pm .037$ | . $210 \pm .005$ | . 6050 | $135.89 \pm 0.94$ | $5.34 \pm 0.12$ | 9.914 |
| \#357 | 5-1/2 | 5-7/8 | 3/16 | $5.475 \pm .037$ | . $210 \pm .005$ | . 6186 | $139.07 \pm 0.94$ | $5.34 \pm 0.12$ | 10.137 |
| \#358 | 5-5/8 | 6 | 3/16 | $5.600 \pm .037$ | . $210 \pm .005$ | . 6322 | $142.24 \pm 0.94$ | $5.34 \pm 0.12$ | 10.360 |
| \#359 | 5-3/4 | 6-1/8 | 3/16 | $5.725 \pm .037$ | $210 \pm .005$ | . 6458 | $145.42 \pm 0.94$ | $5.34 \pm 0.12$ | 10.583 |
| \#360 | 5-7/8 | 6-1/4 | 3/16 | $5.850 \pm .037$ | $210 . \pm .005$ | . 6594 | $148.59 \pm 0.94$ | $5.34 \pm 0.12$ | 10.806 |
| \#361 | 6 | 6-3/8 | 3/16 | $5.975 \pm .037$ | . $210 \pm .005$ | . 6730 | $151.77 \pm 0.94$ | $5.34 \pm 0.12$ | 11.029 |
| \#362 | 6-1/4 | 6-5/8 | 3/16 | $6.225 \pm .040$ | . $210 \pm .005$ | . 7002 | $158.120 \pm 1.02$ | $5.34 \pm 0.12$ | 11.474 |
| \#363 | 6-1/2 | 6-7/8 | 3/16 | $6.475 \pm .040$ | . $210 \pm .005$ | . 7274 | $164.47 \pm 1.02$ | $5.34 \pm 0.12$ | 11.920 |
| \#364 | 6-3/4 | 7-1/8 | 3/16 | $6.725 \pm .040$ | . $210 \pm .005$ | . 7546 | $170.82 \pm 1.02$ | $5.34 \pm 0.12$ | 12.366 |
| \#365 | 7 | 7.3/8 | 3/16 | $6.975 \pm .040$ | $210 \pm .005$ | . 7818 | $177.17 \pm 1.02$ | $5.34 \pm 0.12$ | 12.811 |
| \#366 | 7-1/4 | 7-5/8 | 3/16 | $7.225 \pm .045$ | . $210 \pm .005$ | . 8090 | $183.52 \pm 1.14$ | $5.34 \pm 0.12$ | 13.257 |
| \#367 | 7-1/2 | 7.7/8 | 3/16 | $7.475 \pm .045$ | $210 \pm .005$ | . 8362 | $189.87 \pm 1.14$ | $5.34 \pm 0.12$ | 13.703 |
| \#368 | 7-3/4 | 8-1/8 | 3/16 | $7.725 \pm .045$ | . $210 \pm .005$ | . 8634 | $196.22 \pm 1.14$ | $5.34 \pm 0.12$ | 14.149 |
| \#369 | 8 | 8-3/8 | 3/16 | $7.975 \pm .045$ | . $210 \pm .005$ | . 8906 | $202.57 \pm 1.14$ | $5.34 \pm 0.12$ | 14.594 |
| \#370 | 8-1/4 | 8-5/8 | 3/16 | $8.225 \pm .050$ | . $210 \pm .005$ | . 9178 | $208.92 \pm 1.30$ | $5.34 \pm 0.12$ | 15.040 |

## Standard O-ring Sizes

## by AS 568 Dash Numbers

| Size Ref. AS 568 | Nominal Size (inches) |  |  | Actual Size (inches) |  | Vol. Cu.In. | Actual Size (Millimeters) |  | Vol. Cu. Cent. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | I.D. | O.D. | Width | I.D. | C.S. |  | I.D. | C.S. |  |
| \#371 | 8-1/2 | 8-7/8 | 3/16 | $8.475 \pm .050$ | . $210 \pm .005$ | . 9450 | $215.27 \pm 1.30$ | $5.34 \pm 0.12$ | 15.486 |
| \#372 | 8-3/4 | 9-1/8 | 3/16 | $8.725 \pm .050$ | $.210 \pm .005$ | . 9722 | $221.62 \pm 1.30$ | $5.34 \pm 0.12$ | 15.932 |
| \#373 | 9 | 9-3/8 | 3/16 | $8.975 \pm .050$ | . $210 \pm .005$ | . 9994 | $227.97 \pm 1.30$ | $5.34 \pm 0.12$ | 16.377 |
| \#374 | 9-1/4 | 9-5/8 | 3/16 | $9.225 \pm .055$ | $.210 \pm .005$ | 1.0266 | $234.32 \pm 1.40$ | $5.34 \pm 0.12$ | 16.823 |
| \#375 | 9-1/2 | 9-7/8 | 3/16 | $9.475 \pm .055$ | $.210 \pm .005$ | 1.0538 | $240.67 \pm 1.40$ | $5.34 \pm 0.12$ | 17.269 |
| \#376 | 9-3/4 | 10-1/8 | 3/16 | $9.725 \pm .055$ | $.210 \pm .005$ | 1.0811 | $247.02 \pm 1.40$ | $5.34 \pm 0.12$ | 17.716 |
| \#377 | 10 | 10-3/8 | 3/16 | $9.975 \pm .055$ | . $210 \pm .005$ | 1.1083 | $253.37 \pm 1.40$ | $5.34 \pm 0.12$ | 18.162 |
| \#378 | 10-1/2 | 10-7/8 | 3/16 | $10.475 \pm .060$ | $.210 \pm .005$ | 1.1627 | $266.07 \pm 1.52$ | $5.34 \pm 0.12$ | 19.053 |
| \#379 | 11 | 11-3/8 | 3/16 | $10.975 \pm .060$ | $.210 \pm .005$ | 1.2171 | $278.77 \pm 1.52$ | $5.34 \pm 0.12$ | 19.945 |
| \#380 | 11-1/2 | 11-7/8 | $3 / 16$ | $11.475 \pm .065$ | $.210 \pm .005$ | 1.2715 | $291.47 \pm 1.65$ | $5.34 \pm 0.12$ | 20.836 |
| \#381 | 12 | 12-3/8 | 3/16 | $11.975 \pm .065$ | $.210 \pm .005$ | 1.3259 | $304.17 \pm 1.65$ | $5.34 \pm 0.12$ | 21.728 |
| \#382 | 13 | 13-3/8 | 3/16 | $12.975 \pm .065$ | $.210 \pm .005$ | 1.4347 | $329.55 \pm 1.65$ | $5.34 \pm 0.12$ | 23.511 |
| \#383 | 14 | 14-3/8 | 3/16 | $13.975 \pm .070$ | $.210 \pm .005$ | 1.5435 | $354.97 \pm 1.78$ | $5.34 \pm 0.12$ | 25.293 |
| \#384 | 15 | 15-3/8 | 3/16 | $14.975 \pm .070$ | $.210 \pm .005$ | 1.6523 | $380.37 \pm 1.78$ | $5.34 \pm 0.12$ | 27.076 |
| \#385 | 16 | 16-3/8 | $3 / 16$ | $15.955 \pm .075$ | . $210 \pm .005$ | 1.7590 | $405.26 \pm 1.90$ | $5.34 \pm 0.12$ | 28.825 |
| \#386 | 17 | 17-3/8 | 3/16 | $16.955 \pm .080$ | $.210 \pm .005$ | 1.8678 | $430.65 \pm 2.05$ | $5.34 \pm 0.12$ | 30.608 |
| \#387 | 18 | 18-3/8 | 3/16 | $17.955 \pm .085$ | . $210 \pm .005$ | 1.9766 | $456.06 \pm 2.15$ | $5.34 \pm 0.12$ | 32.391 |
| \#388 | 19 | 19-3/8 | $3 / 16$ | $18.955 \pm .090$ | . $210 \pm .005$ | 2.0854 | $481.56 \pm 2.25$ | $5.34 \pm 0.12$ | 34.174 |
| \#389 | 20 | 20-3/8 | $3 / 16$ | $19.955 \pm .095$ | . $210 \pm .005$ | 2.1942 | $506.86 \pm 2.25$ | $5.34 \pm 0.12$ | 35.957 |
| \#390 | 21 | 21-3/8 | 3/16 | $20.955 \pm .095$ | . $210 \pm .005$ | 2.3030 | $532.26 \pm 2.25$ | $5.34 \pm 0.12$ | 37.739 |
| \#391 | 22 | 22-3/8 | 3/16 | $21.955 \pm .100$ | . $210 \pm .005$ | 2.4118 | $557.66 \pm 2.55$ | $5.34 \pm 0.12$ | 39.522 |
| \#392 | 23 | 23-3/8 | $3 / 16$ | $22.940 \pm .105$ | $.210 \pm .005$ | 2.5190 | $582.65 \pm 2.65$ | $5.34 \pm 0.12$ | 41.279 |
| \#393 | 24 | 24-3/8 | 3/16 | $23.940 \pm .110$ | . $210 \pm .005$ | 2.6278 | $608.10 \pm 2.80$ | $5.34 \pm 0.12$ | 43.062 |
| \#394 | 25 | 25-3/8 | 3/16 | $24.940 \pm .115$ | $.210 \pm .005$ | 2.7366 | $633.50 \pm 2.90$ | $5.34 \pm 0.12$ | 44.845 |
| \#395 | 26 | 26-3/8 | 3/16 | $25.940 \pm .120$ | $.210 \pm .005$ | 2.8454 | $658.85 \pm 3.05$ | $5.34 \pm 0.12$ | 46.628 |
| \#396 to \#424 | O-Ring Sizes that are Custom |  |  |  |  |  |  |  |  |
| \#425 | 4-1/2 | 5 | 1/4 | $4.475 \pm .033$ | . $275 \pm .006$ | . 8863 | $113.67 \pm 0.83$ | $6.98 \pm 0.15$ | 14.524 |
| \#426 | 4-5/8 | 5-1/8 | 1/4 | $4.600 \pm .033$ | . $275 \pm .006$ | . 9097 | $116.84 \pm 0.83$ | $6.98 \pm 0.15$ | 14.907 |
| \#427 | 4-3/4 | 5-1/4 | 1/4 | $4.725 \pm .033$ | . $275 \pm .006$ | . 9330 | $120.02 \pm 0.83$ | $6.98 \pm 0.15$ | 15.289 |
| \#428 | 4-7/8 | 5-3/8 | 1/4 | $4.850 \pm .033$ | . $275 \pm .006$ | . 9563 | $123.19 \pm 0.83$ | $6.98 \pm 0.15$ | 15.671 |
| \#429 | 5 | 5-1/2 | 1/4 | $4.975 \pm .037$ | . $275 \pm .006$ | . 9796 | $126.37 \pm 0.93$ | $6.98 \pm 0.15$ | 16.053 |
| \#430 | 5-1/8 | 5-5/8 | 1/4 | $5.100 \pm .037$ | . $275 \pm .006$ | 1.0030 | $129.54 \pm 0.93$ | $6.98 \pm 0.15$ | 16.436 |
| \#431 | 5-1/4 | 5-3/4 | 1/4 | $5.225 \pm .037$ | . $275 \pm .006$ | 1.0263 | $132.72 \pm 0.93$ | $6.98 \pm 0.15$ | 16.818 |
| \#432 | 5-3/8 | 5-7/8 | 1/4 | $5.350 \pm .037$ | . $275 \pm .006$ | 1.0496 | $135.89 \pm 0.93$ | $6.98 \pm 0.15$ | 17.200 |
| \#433 | 5-1/2 | 6 | 1/4 | $5.475 \pm .037$ | . $275 \pm .006$ | 1.0729 | $139.07 \pm 0.93$ | $6.98 \pm 0.15$ | 17.582 |
| \#434 | 5-5/8 | 6-1/8 | 1/4 | $5.600 \pm .037$ | . $275 \pm .006$ | 1.0963 | $142.24 \pm 0.93$ | $6.98 \pm 0.15$ | 17.965 |
| \#435 | 5-3/4 | 6-1/4 | 1/4 | $5.725 \pm .037$ | . $275 \pm .006$ | 1.1196 | $145.42 \pm 0.93$ | $6.98 \pm 0.15$ | 18.347 |
| \#436 | 5-7/8 | 6-3/8 | 1/4 | $5.850 \pm .037$ | $.275 \pm .006$ | 1.1429 | $148.59 \pm 0.93$ | $6.98 \pm 0.15$ | 18.729 |

## Standard O-ring Sizes

 by AS 568 Dash Numbers| Size Ref. <br> AS 568 | Nominal Size (inches) |  |  | Actual Size (inches) |  | Vol. Cu.In. | Actual Size (Millimeters) |  | Vol. Cu. Cent. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | I.D. | O.D. | Width | I.D. | C.S. |  | I.D. | C.S. |  |
| \#437 | 6 | 6-1/2 | 1/4 | $5.975 \pm .037$ | . $275 \pm .006$ | 1.1662 | $151.77 \pm 0.93$ | $6.98 \pm 0.15$ | 19.111 |
| \#438 | 6-1/4 | 6-3/4 | 1/4 | $6.225 \pm .040$ | . $275 \pm .006$ | 1.2129 | $158.12 \pm 1.01$ | $6.98 \pm 0.15$ | 19.876 |
| \#439 | 6-1/2 | 7 | 1/4 | $6.475 \pm .040$ | . $275 \pm .006$ | 1.2595 | $164.47 \pm 1.01$ | $6.98 \pm 0.15$ | 20.640 |
| \#440 | 6-3/4 | 7-1/4 | 1/4 | $6.725 \pm .040$ | . $275 \pm .006$ | 1.3062 | $170.82 \pm 1.01$ | $6.98 \pm 0.15$ | 21.405 |
| \#441 | 7 | 7-1/2 | 1/4 | $6.975 \pm .040$ | . $275 \pm .006$ | 1.3528 | $177.17 \pm 1.01$ | $6.98 \pm 0.15$ | 22.168 |
| \#442 | 7-1/4 | 7-3/4 | 1/4 | $7.225 \pm .045$ | . $275 \pm .006$ | 1.3995 | $183.52 \pm 1.14$ | $6.98 \pm 0.15$ | 22.934 |
| \#443 | 7-1/2 | 8 | 1/4 | $7.475 \pm .045$ | . $275 \pm .006$ | 1.4461 | $189.87 \pm 1.14$ | $6.98 \pm 0.15$ | 23.697 |
| \#444 | 7-3/4 | 8-1/4 | 1/4 | $7.725 \pm .045$ | $.275 \pm .006$ | 1.4928 | $196.22 \pm 1.14$ | $6.98 \pm 0.15$ | 24.463 |
| \#445 | 8 | 8-1/2 | 1/4 | $7.975 \pm .045$ | . $275 \pm .006$ | 1.5394 | $202.57 \pm 1.14$ | $6.98 \pm 0.15$ | 25.226 |
| \#446 | 8-1/2 | 9 | 1/4 | $8.475 \pm .055$ | . $275 \pm .006$ | 1.6327 | $215.27 \pm 1.40$ | $6.98 \pm 0.15$ | 26.755 |
| \#447 | 9 | 9-1/2 | 1/4 | $8.975 \pm .055$ | . $275 \pm .006$ | 1.7260 | $227.97 \pm 1.40$ | $6.98 \pm 0.15$ | 28.284 |
| \#448 | 9-1/2 | 10 | 1/4 | $9.475 \pm .055$ | . $275 \pm .006$ | 1.8193 | $240.67 \pm 1.40$ | $6.98 \pm 0.15$ | 29.813 |
| \#449 | 10 | 10-1/2 | 1/4 | $9.975 \pm .055$ | . $275 \pm .006$ | 1.9126 | $253.37 \pm 1.40$ | $6.98 \pm 0.15$ | 31.342 |
| \#450 | 10-1/2 | 11 | 1/4 | $10.475 \pm .060$ | . $275 \pm .006$ | 2.0059 | $266.07 \pm 1.52$ | $6.98 \pm 0.15$ | 32.871 |
| \#451 | 11 | 11-1/2 | 1/4 | $10.975 \pm .060$ | . $275 \pm .006$ | 2.0992 | $278.77 \pm 1.52$ | $6.98 \pm 0.15$ | 34.400 |
| \#452 | 11-1/2 | 12 | 1/4 | $11.475 \pm .060$ | . $275 \pm .006$ | 2.1925 | $291.47 \pm 1.52$ | $6.98 \pm 0.15$ | 35.929 |
| \#453 | 12 | 12-1/2 | 1/4 | $11.975 \pm .060$ | . $275 \pm .006$ | 2.2858 | $304.17 \pm 1.52$ | $6.98 \pm 0.15$ | 37.458 |
| \#454 | 12-1/2 | 13 | 1/4 | $12.475 \pm .060$ | . $275 \pm .006$ | 2.3791 | $316.87 \pm 1.52$ | $6.98 \pm 0.15$ | 38.987 |
| \#455 | 13 | 13-1/2 | 1/4 | $12.975 \pm .060$ | . $275 \pm .006$ | 2.4724 | $329.57 \pm 1.52$ | $6.98 \pm 0.15$ | 40.515 |



## Standard O-ring Sizes

## by AS 568 Dash Numbers

| Size Ref. AS 568 | Nominal Size (inches) |  |  | Actual Size (inches) |  | $\begin{aligned} & \text { Vol. } \\ & \text { Cu.ln. } \end{aligned}$ | Actual Size (Millimeters) |  | Vol. Cu. Cent. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | I.D. | O.D. | Width | I.D. | C.S. |  | I.D. | C.S. |  |
| \#456 | 13-1/2 | 14 | 1/4 | $13.475 \pm .070$ | . $275 \pm .006$ | 2.5657 | $342.27 \pm 1.78$ | $6.98 \pm 0.15$ | 42.044 |
| \#457 | 14 | 14-1/2 | 1/4 | $13.975 \pm .070$ | . $275 \pm .006$ | 2.6590 | $354.97 \pm 1.78$ | $6.98 \pm 0.15$ | 43.573 |
| \#458 | 14-1/2 | 15 | 1/4 | $14.475 \pm .070$ | . $275 \pm .006$ | 2.7523 | $367.67 \pm 1.78$ | $6.98 \pm 0.15$ | 45.102 |
| \#459 | 15 | 15-1/2 | 1/4 | $14.975 \pm .070$ | $275 \pm .006$ | 2.8456 | $380.37 \pm 1.78$ | $6.98 \pm 0.15$ | 46.631 |
| \#460 | 15-1/2 | 16 | 1/4 | $15.475 \pm .070$ | $275 \pm .006$ | 2.9389 | $393.07 \pm 1.78$ | $6.98 \pm 0.15$ | 48.160 |
| \#461 | 16 | 16-1/2 | 1/4 | $15.955 \pm .075$ | $275 \pm .006$ | 3.0285 | $405.26 \pm 1.90$ | $6.98 \pm 0.15$ | 49.628 |
| \#462 | 16-1/2 | 17 | 1/4 | $16.455 \pm .075$ | . $275 \pm .006$ | 3.1218 | $417.96 \pm 1.90$ | $6.98 \pm 0.15$ | 51.157 |
| \#463 | 17 | 17-1/2 | 1/4 | $16.955 \pm .080$ | . $275 \pm .006$ | 3.2151 | $430.66 \pm 2.05$ | $6.98 \pm 0.15$ | 52.686 |
| \#464 | 17-1/2 | 18 | 1/4 | $17.455 \pm .085$ | . $275 \pm .006$ | 3.3084 | $443.36 \pm 2.15$ | $6.98 \pm 0.15$ | 54.215 |
| \#465 | 18 | 18-1/2 | 1/4 | $17.955 \pm .085$ | . $275 \pm .006$ | 3.4017 | $456.06 \pm 2.15$ | $6.98 \pm 0.15$ | 55.744 |
| \#466 | 18-1/2 | 19 | 1/4 | $18.455 \pm .085$ | $275 \pm .006$ | 3.4950 | $468.76 \pm 2.15$ | $6.98 \pm 0.15$ | 57.273 |
| \#467 | 19 | 19-1/2 | 1/4 | $18.955 \pm .090$ | $275 \pm .006$ | 3.5883 | $481.46 \pm 2.25$ | $6.98 \pm 0.15$ | 58.802 |
| \#468 | 19-1/2 | 20 | 1/4 | $19.455 \pm .090$ | $275 \pm .006$ | 3.6816 | $494.16 \pm 2.25$ | $6.98 \pm 0.15$ | 60.331 |
| \#469 | 20 | 20-1/2 | 1/4 | $19.955 \pm .090$ | . $275 \pm .006$ | 3.7749 | $506.86 \pm 2.45$ | $6.98 \pm 0.15$ | 61.860 |
| \#470 | 21 | 21-1/2 | 1/4 | $20.955 \pm .090$ | . $275 \pm .006$ | 3.9615 | $532.26 \pm 2.45$ | $6.98 \pm 0.15$ | 64.917 |
| \#471 | 22 | 22-1/2 | 1/4 | $21.955 \pm .100$ | . $275 \pm .006$ | 4.1481 | $557.66 \pm 2.55$ | $6.98 \pm 0.15$ | 67.975 |
| \#472 | 23 | 23-1/2 | 1/4 | $22.940 \pm .105$ | 275 $\pm .006$ | 4.3319 | $582.65 \pm 2.65$ | $6.98 \pm 0.15$ | 70.987 |
| \#473 | 24 | 24-1/2 | 1/4 | $23.940 \pm .110$ | $275 \pm .006$ | 4.5184 | $608.10 \pm 2.80$ | $6.98 \pm 0.15$ | 74.043 |
| \#474 | 25 | 25-1/2 | 1/4 | $24.940 \pm .115$ | . $275 \pm .006$ | 4.7050 | $633.50 \pm 2.90$ | $6.98 \pm 0.15$ | 77.101 |
| \#475 | 26 | 26-1/2 | 1/4 | $25.940 \pm .120$ | . $275 \pm .006$ | 4.8916 | $658.85 \pm 3.05$ | $6.98 \pm 0.15$ | 80.159 |



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[^0]:    *Excellent, good, fair and poor are intended to serve as general guidelines only. Actual testing in the application environment is always recommended.

[^1]:    *Excellent, good, fair and poor are intended to serve as general guidelines only. Actual testing in the application environment is always recommended.

[^2]:    *Excellent, good, fair and poor are intended to serve as general guidelines only. Actual testing in the application environment is always recommended.

[^3]:    *Excellent, good, fair and poor are intended to serve as general guidelines only. Actual testing in the application environment is always recommended.

