

# SUZUKI Samurai

High Performance  
Transfer Case  
Shifter Bushing

Fits all Models and Years



Made in the USA

## Suzuki Samurai Transfer Case Bushing

### Removal & Replacement

The entire installation of this Shifter Sheet / bushing can be done from inside the vehicle. First remove the transfer case shifter knob by unscrewing it, then peel back the carpet over the shifter shaft, then remove the (4) Phillips head screws holding down the square metal ring and rubber bellows and remove, next reach down over the shifter shaft and grasp the black rubber boot and clamp ring and remove by sliding it up and off. Next take two similar screw drivers and push down onto the metal cover that holds the shifter in place (this cover is under spring tension from below the cover), once you have it pushed down gently rotate the cover counterclockwise about  $\frac{1}{4}$  of an inch, the retainer cap/cover will then pop up, now remove the shifter shaft, cover and spring. The bushing that you are replacing is located about 1 inch down inside the hole that you just removed the shifter shaft from. Next you will need to extricate any remains of the old bushing, this is easiest done with the tip of a long handled flat tip Screwdriver. (It is very important that you remove any small chunks of the old bushing as if they are left inside they might find their way into the interior of the transfer case and cause further damage). Now go ahead and wipe down the shifter shaft and the "ball" that rides in the bowl shaped portion of the new bushing, Inspect the "ball" for any burrs or nicks that may have occurred when the transfer case "locked up" take a piece of emery paper and smooth out any nicks that may come in contact with the bushing, failure to do so will most definitely result in premature failure of this new bushing. Place the new Bushing into the shifter hole in the Transfer case (Concaved side up) and reinstall all of the components in the reverse order they were removed and test transfer case for proper function.

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