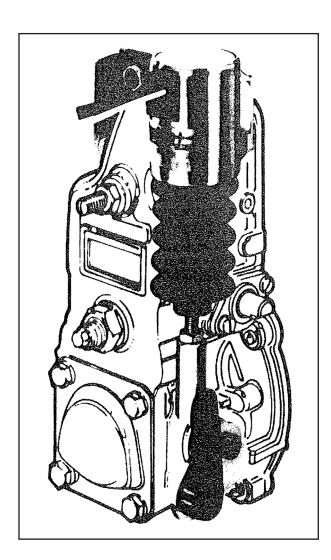


Trombetta 8111 N. 87th Street Milwaukee, WI 53224 (414) 410-0300 Fax: (414) 355-3882 www.trombetta.com

Installation Instructions

Governor Mounted Shutdown Kits

P610-K1 V12 or V24 (Left Mounted)
P610-K1 V12 or V24 (Right Mounted)



Fits on Bosch RSV Governors:

- Similar Models for Other Systems
- Consult the Factory

Features Include:

Heavy Duty Linkage

Coated linkage components and increased bearing surface for extended life. No ball joints.

Heavy Duty Mounting Bracket

Minimizes the effects of vibration.

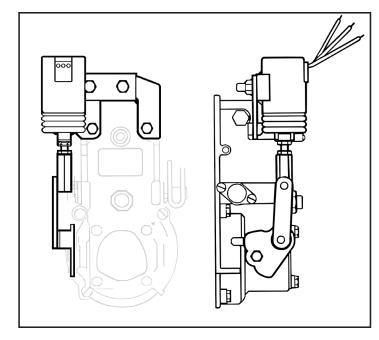
Ease of Installation

2 bolt mount, factory preset, no need to tamper with governor adjustment cover.

Serviceable

Solenoid can be removed without disturbing the governor.

Right or Left Mounts



Installation Instructions

The following instructions depict a left-handed mount. Installation of the right-handed mount would be identical except everything would be a mirror image.

- 1. Refer to Figure 1 to verify contents of the kit.
- 2. Familiarize yourself with the overall installation by carefully reviewing all accompanying illustrations. Refer to bill of materials for steps 3-5c.
- Remove existing fuel lever by removing existing bolt, fuel lever, spring cover and torsion spring. Discard original fuel lever and torsion spring. Save the original bolt (12) and spring cover (13) for later use. Torsion spring <u>MUST</u> be removed.
- 4. Remove and discard the two upper governor housing bolts. These will be replaced during installation by new, longer bolts (6) and lockwashers (8) to ensure proper thread engagement.
- 5. Install the Kit as follows:
 - a. Place the solenoid/bracket/linkage assembly into position against the governor housing. Loosely attach utilizing new bolts (6) and lockwashers (8).
 - Attach the new linkage assembly by installing original springcover (13), new fuel lever assembly (4), lockwasher (8) and original bolt (12). DO NOT reinstall torsion spring.

NOTE: The fuel lever assembly has a half-moon shaped notch cut into it as an indicator. When properly installed this notch side should be up.

c. Complete installation by tightening all mounting hardware.

NOTE: Proper torque specs are 3.5 - 5 foot lbs. (5 - 7 NM).

- d. Perform electrical installation by utilizing the system configuration Figure 2. If your system is different than presented, please contact the factory for assistance in determining proper system wiring.
- e. Verify wiring, stroke and tightness of all connections. Operate engine and adjust if necessary.

NOTE: The linkage is preset at the factory and should not require adjustment. Please ensure that the solenoid plunger bottoms out at the end of its stroke, just prior to / simultaneously with the bottoming of the fuel lever lobe against its stop.

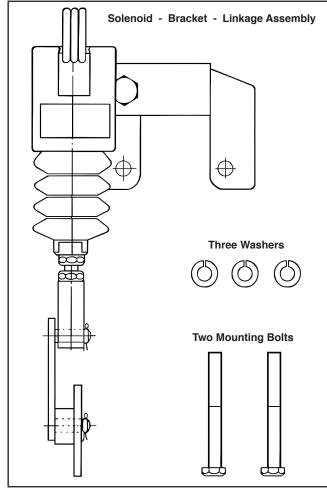


FIGURE 1: KIT CONTENTS

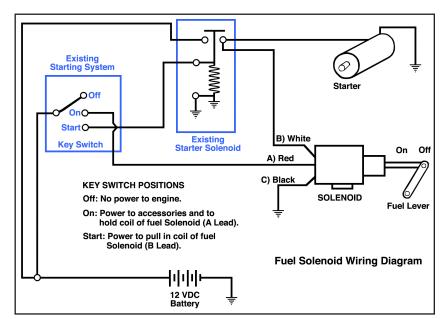
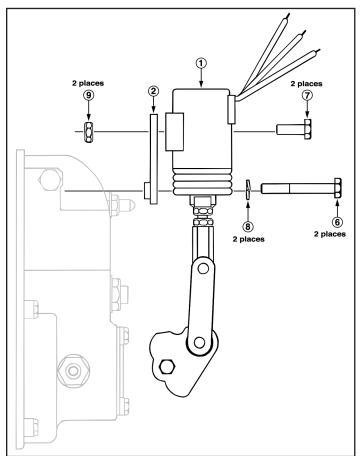
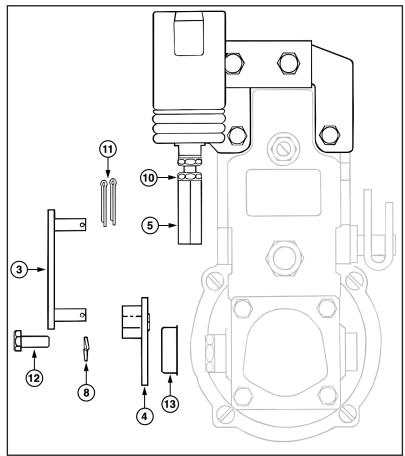


FIGURE 2: WIRING DIAGRAM

In the event of any problems, please consult the factory.

Bill of Materials





Materials List

Item	Part #	Description	Qty
1	P610-A29V* P610-A30V*	Solenoid Assy (left) Solenoid Assy (right)	1
2	E06751 E06752	Bracket Assy (left) Bracket Assy (right)	1
3	E06762	Linkage Plate Assy	1
4	E06755 E06756	Fuel Lever Assy (left) Fuel Lever Assy (right)	1
5	E06754	Hex Spacer	1
6	H10538	Hex Hd. M6 x 1 x 50	2

Item	Part #	Description	Qty
7	H10200	Hex d. 1/4-20	2
8	H10177	Lockwasher	3
9	H10540	Locknut 1/4-20	2
10	H10194	Jam Nut 1/4-28	1
11	H10407	Cotter Pin 1/16 x 1/2	2
12 13	NA- Reference Only	M6 Bolt Dust Cover (part of governor)	1

^{*} V12 indicates 12 volt system, V24 indicates 24 volt system. Consult the factory for other voltages.

