

Top ten things to know about our manufacturing processes.



1) Beveled Rails with Eased Edges: Every rail on our Individual Bottle rack in our custom full-depth racking has a beveled front edge, which is of an aesthetic benefit. Each rail also has an eased edge, which is a functional benefit. The eased edge is to ensure that when you are inserting a bottle into the rack that the label does not become torn.



2) Eased Edge Front Posts: The front post of every rack also has an eased edge. This is also to ensure that when you are inserting a bottle into the rack that the label does not become torn.



3) CNC Machined Spacer Bars: The spacer bar is the piece that runs across the entire width of your rack and is dadoed (notched) at various centerlines to provide the proper spacing for your racking. Our spacer bars are machined to include the radius of the post material to ensure a seamless fit.



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- <u>4) Table Tops:</u> We offer 3 manufactured options with our table tops:
- 1 3/8" thick plank table top
- 11/16" thick plank table top
- 3/4" thick veneer table top

The 1 3/8" thick plank table top has the Ogee profile cut into the material so you do not see a seam line. The boards also run in the same direction to minimize seam lines.



<u>5) Cellar Entry Doors:</u> Our Cellar Entry Doors are made out of the same material as your wine cellar. If your cellar is ordered with one of our water based stains, we will also put the same stain on your door. You can request that only one side be stained if you want the exterior door to be unstained to paint and match the stain of the doors in the rest of your home as well. All doors are made with vertical grain, solid edge-glued wood.



6) Individual Bottle Bins: When you need to store 3 liter or larger bottles, we manufacture Individual Bottle Bins. These are miniature rectangle bins that come in medium or large sizes. The medium size will hold 1-3 liter bottle, 1-1.5 liter bottle, or 2-750 mL bottles. The large size bins are for 1-6 liter, 1–5 liter, 2-3 liter, 2-1.5 liter, or 4-750 mL bottles. This gives you flexibility to order larger format storage and still utilize it for smaller bottles when not in use for large format storage.



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7) Quarter Round Shelves: Each shelf is dadoed (notched) into the sides and screwed into place from the back. The shelf is custom designed for equal centerlines on your shelves based on the overall height. You can select either solid, edge-glued material, or veneer plywood options for this item. The molding will be radiused to match the shelf or you can choose a square cut molding option for additional savings.



8) Diamond Bins: These units can be made with either solid edge-glued wood or plywood. The interlocks with these units have a front-to-back dado (notch) that connects the interlocking pieces together. This gives the unit a uniform and structurally sound connection. The ends are supported by termination blocks that in combination with the perimeter trim hold the interlocks in place. For added visual impact we also offer interior face trim (as shown) to provide an old world look to your diamond bins.



9) Cabinets and Drawers: You can choose a variety of door options: raised panel, radius raised panel, flat panel, glass, or mesh inserts. The material behind the doors can be made of either solid edge-glued wood or veneer plywood. WCI uses high quality, 110 degree, concealed European hinges on all of our doors. The drawers have ball bearing, full extension slides with 1" overtravel.

10) Water-Based Stains: We use water-based stains for your health, our health, your wine's health and the health of the planet.