





You appreciate wine...You invest in wine...You enjoy wine. So do we.

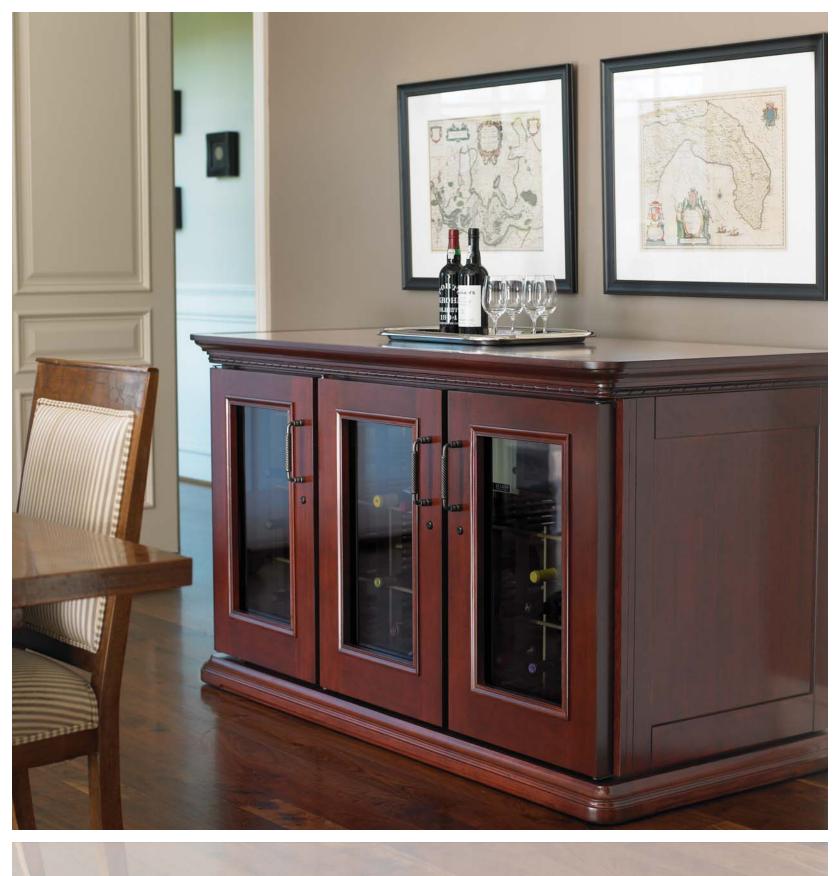
We share your enthusiasm for collecting wine — and we know how difficult it is to find the right kind of storage for valuable wine collections. That's why, when we acquired Le Cache, we had strong beliefs about what we wanted in a wine storage cabinet and we structured our business accordingly.

- Fine wine cabinets created to provide the ideal environment for long-term storage and aging of wines.
- Quality design, in the way the cabinet looks and in the way it performs.
- A distinctive piece of furniture we'd be proud to have in our homes, impeccably crafted to last for generations.
- Straightforward pricing, excellent customer service and the best warranty in the business.

In this brochure, we'll tell you all the details about our premium wine cabinets, how they work, how they're priced and what you can expect from us.

Thank you for your interest in Le Cache.

Ben Argov Bruce Kirsten Keith Sedwick



"Unlike other wine storage solutions...this one looks like a real piece of furniture." Jim B., Plymouth, Michigan



Our wine cabinets look as good as they perform

Working with well-respected furniture designers such as Martin de Blois, Berkeley Mills and Berman Rosetti, we have created cabinets in distinctive yet understated designs that complement any décor.

- Each cabinet is crafted from kiln-dried hardwood and premium cherry wood veneers
- Solid wood doors are fitted with double-paned insulating glass, tinted to protect wine from harmful UV rays
- Architectural details include crown and base moldings,
 French doors and furniture trim
- Handsome hardware with a satisfying heft complements the design of each cabinet

- All-wood universal racking, with eased edges and tapered ends, are smoothly finished and sealed to protect bottles and prevent labels from tearing
- Powder-coated steel refrigerator hinges are durable and unobtrusive
- Choice of three hand-stained finishes—Provincial
 Cherry, Classic Cherry or Chocolate Cherry—
 formulated to enhance the beauty of the wood









"Delivered looking even better than on the website...quiet and unobtrusive...
very consistent temperature...if the wine bottles had faces,
they would be smiling. We are." Cindy H.B., Encino, California



Our cabinets perform as well as they look

We have researched and refined wine preservation technology, customizing it to our cabinets wherever necessary, to offer you state-of-the-art protection for your wine collection.

- Custom cooling system maintains constant temperatures with digital precision
- Ideal humidity levels are maintained at 50–70% to protect corks from shrinkage and wine labels
 from deterioration
- Top-venting exhaust with SB/0™ technology allows upright cabinets to be placed flush against the wall
- All-wood racking with precision-fit, interlocking cross
 lap joinery eliminates movement and vibration
- Bulk space atop the rack provides storage for extra large bottles and magnums

- Double-deep capacity, 3 ³/₄" wide universal racking holds large-format bottles including Burgundy and many Champagne bottles
- Thermal protection is optimized with the highest R-value
 1 ¹/₂" foil-covered polyisocyanurate insulation
- Solid wood doors with magnetized door gaskets, made to our own design, assure an airtight seal to keep out light, dust and air
- Low-heat interior light provides visibility without harming wines
- Security locks are included on all doors





Martin de Blois

When asked to design the European Country Series for Le Cache, noted furniture and fixture designer Martin de Blois said he "focused on creating a piece that would age well—a cabinet that would resist the passage of time, combining clean lines, the timeless appeal of woodworking details and technical excellence." Martin was born in Quebec and considers himself "amongst the most European of Americans." His work has garnered many awards, including the 2002 Metropolitan Home Design Award, and Pinnacle Awards in 2001 and 2002 from the American Society of Furniture Designers.

Quality that shows in every detail

Crown and Base Moldings

Award-winning designer Martin de Blois created every design element of our European Country wine cabinet, including crown and base moldings, which are constructed from solid wood and finished with hand-carved detailing.

All-Wood Universal Racking

Our all-wood racking is constructed with interlocking cross lap joinery to eliminate movement and vibration. Each piece is finished with eased edges and tapered ends to protect wine labels from tearing as bottles are added and removed. Double-deep universal sizing assures that large-format bottles are easily accommodated. Bulk storage space is provided atop the rack for extra large bottles and magnums.



Advanced Cooling System

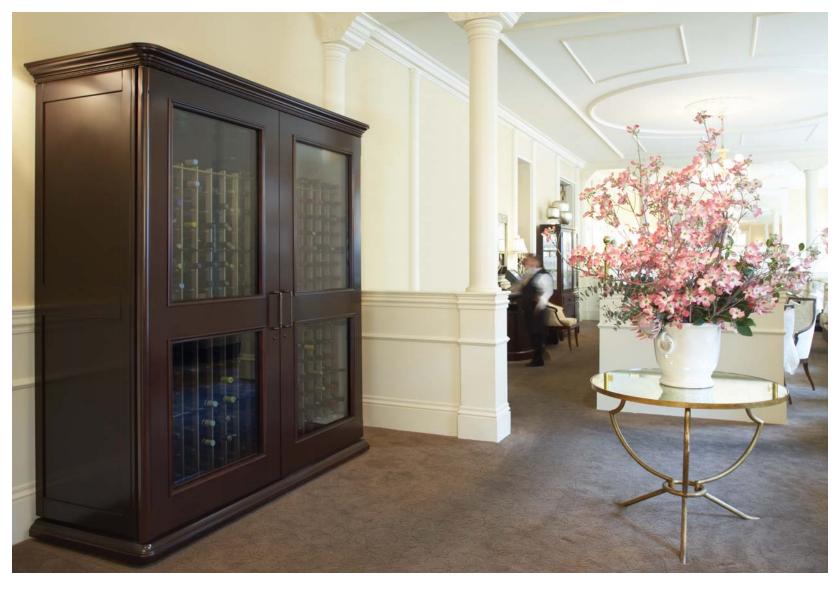
Our ultra-quiet cooling system is engineered to maintain constant temperatures with digital precision throughout the cabinet. Humidity levels in the range of 50 to 70 percent are ideal for protecting corks from shrinkage and wine labels from becoming moldy.



Finishing Touches

Solid wood doors are fitted with double-paned insulating glass, tinted to provide UV protection. Hand-carved window casings and rustic pewter Normandy pulls complement our European Country Series wine cabinets. All doors are fitted with security locks.





We're satisfied only when you are

We believe in exceeding our customers' expectations, and we streamline the buying process in several ways. We provide ample information to help you decide which cabinet is best for you. All the features that we've described are standard with every cabinet—there are no add-ons or hidden costs. Most cabinets are available for immediate delivery. If you are not completely satisfied with your wine cabinet, you may return it within 30 days for a refund, exchange or credit.

- Straightforward pricing without hidden costs or add-ons.
- Shipping within 3-5 days for delivery in two to four weeks.
- Standard delivery including indoor set-up, leveling and removal of packaging and debris.
- Warranty coverage for five years on the complete cooling system and two years on the cabinet.

If you have more questions, please visit our website at www.lecache.com or call us at 1-877-532-2243.

Above: Our European Country 5200 in Chocolate Cherry finish adorns the restaurant entrance at the newly remodeled Majestic Hotel in San Francisco, California



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"This unit can be a family heirloom." Dean & Julie B., Oregon City, Oregon

Contemporary Series

Clean, contemporary design blends equally well with modern, Craftsman, Deco or Asian décors. Hardwood doors and gently arched windows showcase fine wine collections. Sealed seams, premium insulation and tinted double-paned glass provide thermal and UV protection. Available in Provincial Cherry, Classic Cherry or Chocolate Cherry finishes.

Above: Contemporary 2400 shown in Classic Cherry finish



Premium wood All Le Cache wine cabinets are crafted from solid, kiln-dried hardwood and premium cherry wood veneers. Hand-stained finishes are formulated to enhance the natural beauty of the wood.

Custom cooling system Top-mounted, self-enclosed cooling system with forced-air discharge maintains constant temperatures throughout the cabinet with digital precision. High-performance specifications include:

- Electronic temperature control
- Easy-to-read LED display
- Maintenance of optimal humidity
- Uses air sensor or bottle probe
- Super-quiet operation—makes no more noise than a coffee percolator
- Powder-coated black, virtually unseen when cabinet doors are closed
- Advanced power outage protection
- 115 AC volt; uses 3 amps of power
- Five-year warranty

Top-vented for zero clearance Custom engineering with SB/0[™] technology and a top-vented cooling system allows upright cabinets to be placed flush against the wall. Eighteen inches of open space above the cabinet or a proper ventilation system is required. Upright cabinets can be modified if there is insufficient vertical clearance. The modification will require the cabinet to be placed 3–4" from the wall. Please call Le Cache for more information.

Universal racking accommodates virtually all bottle sizes Our universal racking is a full 3 ³/₄" wide, so it holds almost all 750 ml bottles, including Burgundy and many Champagne bottles, as well as today's wide variety of bottle shapes and sizes. Extra large bottles, such as magnums, can be placed in bulk storage space at the top of the rack.

Hand-finished, all-wood racks Our all-wood racks are crafted with precision-fit, interlocking cross lap joinery to eliminate harmful movement and vibration that can disrupt the aging process. Eased edges and tapered ends are smoothly finished and sealed to protect bottles and labels from tearing.

The best warranty in the business Our warranty provides five-year coverage on the cooling system and two-year coverage on the cabinet.



Contemporary Series	Model 1400	Model 2400
Total bottle capacity	172	286
Racked capacity	160	256
Bulk capacity	12	30
Weight (lbs.)	320	385
Size*	31"w x 29"d x 72"h	39"w x 29"d x 82"h

Model 3000
458
408
50
475
58"w x 29"d x 86"h

Madal 3800



Model 5200
622
544
78
510
74"w x 29"d x 86"h

Available in the following finishes:







Classic Cherry

Chocolate Cherry

^{*}The hinged side of each door requires 1" of additional clearance when open



"This European Country model is a beautiful piece of furniture first, as well as a wine cabinet with excellent functionality!" Andrew L., Fort Lee, New Jersey

European Country Series

Designed by acclaimed, Pinnacle Award-winning designer Martin de Blois, our European Country Series wine cabinets evoke the timeless elegance of European furnishings. Architectural details such as crown and base molding, paneled sides, hardwood French doors and hand-carved accents showcase fine wine collections with a sense of luxury and style. Sealed seams, premium insulation and tinted double-paned glass provide thermal and UV protection. Available in Provincial Cherry, Classic Cherry or Chocolate Cherry finishes.

Above: European Country 1400 shown in Provincial Cherry finish



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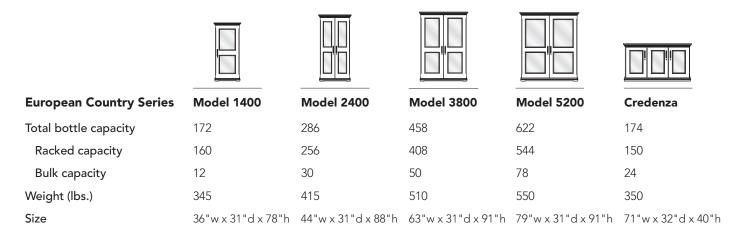
- Electronic temperature control
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- Maintenance of optimal humidity
- Uses air sensor or bottle probe
- Super-quiet operation—makes no more noise than a coffee percolator
- Powder-coated black, virtually unseen when cabinet doors are closed
- Advanced power outage protection
- 115 AC volt; uses 3 amps of power
- Five-year warranty

Top-vented for zero clearance Custom engineering with SB/0[™] technology and a top-vented cooling system allows upright cabinets to be placed flush against the wall. Twelve inches of open space above the cabinet or a proper ventilation system is required. Upright cabinets can be modified if there is insufficient vertical clearance. The modification will require the cabinet to be placed 3–4" from the wall. Please call Le Cache for more information. Credenzas are back-vented and must be placed 3–4" from the wall.

Universal racking accommodates virtually all bottle sizes Our universal racking is a full 3 ³/₄" wide, so it holds almost all 750 ml bottles, including Burgundy and many Champagne bottles, as well as today's wide variety of bottle shapes and sizes. Extra large bottles, such as magnums, can be placed in bulk storage space at the top of the rack.

Hand-finished, all-wood racks Our all-wood racks are crafted with precision-fit, interlocking cross lap joinery to eliminate harmful movement and vibration that can disrupt the aging process. Eased edges and tapered ends are smoothly finished and sealed to protect bottles and labels from tearing.

The best warranty in the business Our warranty provides five-year coverage on the cooling system and two-year coverage on the cabinet.



Available in the following finishes:







Chocolate Cherry



"I love the simplicity of the design. Much more practical than other similar units."

James and Jan M., Escondido, California

Loft Series

Designed for sophisticated wine collectors seeking simplicity and style, our Loft Series is ideally suited for modern dwellings. The tinted double-paned glass door is framed to showcase fine wine collections in their entirety. Sealed seams and premium insulation provide maximum thermal protection while our all-wood Universal racking easily accommodates large-format wine bottles. The door is available in a choice of black matter or brushed aluminum finishes.

Above: Loft 1400 shown in black matte finish



Thermal Protection Our Loft Series wine cabinets provide maximum thermal and UV protection with the highest R-value 1 1/2" foil-covered polyisocyanurate insulation and double-paned insulating glass, tinted to protect wine from harmful UV rays. Resilient black laminate walls are easy to clean and are designed to provide long-lasting beauty.

Custom cooling system Top-mounted, self-enclosed cooling system with forced-air discharge maintains constant temperatures throughout the cabinet with digital precision. High-performance specifications include:

- Electronic temperature control
- Easy-to-read LED display
- Maintenance of optimal humidity
- Uses air sensor or bottle probe
- Super-quiet operation makes no more noise than a coffee percolator
- Advanced power outage protection
- 115 AC volt; uses 3 amps of power
- Five-year warranty

Top-vented for zero clearance Custom engineering with SB/0[™] technology and a top-vented cooling system allows upright cabinets to be placed flush against the wall. Eighteen inches of open space above the cabinet or a proper ventilation system is required. Upright cabinets can be modified if there is insufficient vertical clearance. The modification will require the cabinet to be placed 3–4" from the wall. Please call Le Cache for more information.

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Hand-finished, all-wood racks Our all-wood racks are crafted with precision-fit, interlocking cross lap joinery to eliminate harmful movement and vibration that can disrupt the aging process. Eased edges and tapered ends are smoothly finished and sealed to protect bottles and labels from tearing.

The best warranty in the business Our warranty provides five-year coverage on the cooling system and two-year coverage on the cabinet.

Loft Series	Model 1400	Model 2400
Total bottle capacity	172	286
Racked capacity	160	256
Bulk capacity	12	30
Weight (lbs.)	320	385
Size	31"w x 29"d x 72"h	39"w x 29"d x 82"h



"I loved the product so much, I purchased a second unit a week later."

Susan W., Manhattan Beach, California

Wine Vault Series

Our Wine Vault Series is designed for the wine collector who has serious storage requirements in a more rugged environment, such as a garage, basement or cellar. Each Wine Vault features insulated wood paneled doors, extrathick insulation and hand-stained cherry wood veneer to provide the ultimate in beauty and performance.

Above: Wine Vault 3100 shown in Classic Cherry finish







Premium wood All Le Cache wine cabinets are crafted from solid, kiln-dried hardwood and premium cherry wood veneers. Wine Vaults are only available in the Classic Cherry hand-stained finish, formulated to enhance the natural beauty of the wood.

Extra insulation Our Wine Vault Series offers extra insulation and paneled wood doors to provide additional protection for cabinets placed in tough environments.

Custom cooling system Top-mounted, self-enclosed cooling system with forced-air discharge maintains constant temperatures throughout the cabinet with digital precision. High-performance specifications include:

- Electronic temperature control
- Easy-to-read LED display
- Maintenance of optimal humidity
- Uses air sensor or bottle probe
- Super-quiet operation makes no more noise than a coffee percolator
- Advanced power outage protection
- 115 AC volt; uses 3 amps of power
- Five-year warranty

Top-vented for zero clearance Custom engineering with SB/0™ technology and a top-vented cooling system allows upright cabinets to be placed flush against the wall. Eighteen inches of open space above the cabinet or a proper ventilation system is required. Upright cabinets can be modified if there is insufficient vertical clearance. The modification will require the cabinet to be placed 3-4" from the wall. Please call Le Cache for more information.

Universal racking accommodates virtually all bottle sizes Our universal racking is a full 3 3/4" wide, so it holds almost all 750 ml bottles, including Burgundy and many Champagne bottles, as well as today's wide variety of bottle shapes and sizes. Extra large bottles, such as magnums, can be placed in bulk storage space at the top of the rack.

Hand-finished, all-wood racks Our all-wood racks are crafted with precision-fit, interlocking cross lap joinery to eliminate harmful movement and vibration that can disrupt the aging process. Eased edges and tapered ends are smoothly finished and sealed to protect bottles and labels from tearing.

The best warranty in the business Our warranty provides five-year coverage on the cooling system and two-year coverage on the cabinet.



Wine Vault Series	Model 1400
Total bottle capacity	172
Racked capacity	160
Bulk capacity	12
Weight (lbs.)	280
Size*	31"w x 29"d x 72"h

Model 3 100				
368				
320				
48				
385				
49"w x 29"d x 83"h				



Model 5200 622 544 78 460 74"w x 29"d x 86"h

^{*}The hinged side of each door requires 1" of additional clearance when open



What to look for when you're buying a wine cabinet.



Beyond the primary requirements for proper wine storage—consistent temperature and humidity, low light and UV protection, and minimal vibration—there are other things to keep in mind when you're shopping for the right wine cabinet.

Know the difference between wine cabinets and wine coolers Wine coolers are designed to maintain wine at proper serving temperatures, but they have wide temperature fluctuations, and they lack the high humidity, low vibration and low light conditions that are provided by a quality wine storage cabinet.

Ask which wood is used to construct the cabinet

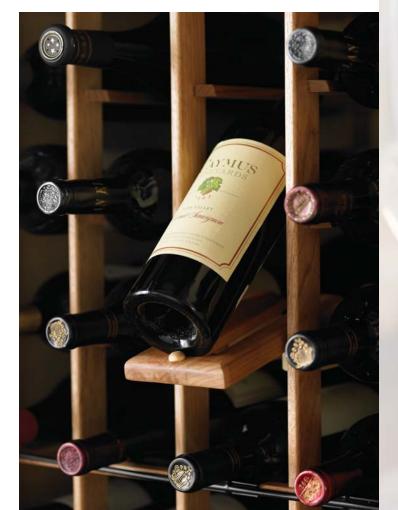
Cabinets can be made of "faux wood" or plastic laminates. Solid wood is good, but all woods are not equal.

Woods such as cherry and maple are premium woods with attractive grains. Oak, while a hardwood, has a heavy grain and is less refined; it is often specified as standard, with premium woods available at additional cost.

Consider capacity Total bottle capacity is different than racked capacity. Find out how many bottles will be resting on racks versus how many bottles may be resting on other bottles. Bottle-on-bottle storage is harder to access and can result in broken or scratched bottles, and smudged or torn labels.

Check the racking format Large-format bottles, such as Burgundy, Pinot and Champagne bottles, won't fit in the $3^1/4-3^1/2$ " slots of many standard wine racks. Universal racks, with $3^3/4$ " bottle spaces, will hold most of the increasingly popular large-format bottles.

Wood vs. metal Metal racks can scratch wine bottles, damage labels and bend out of shape under the heavy weight of racked bottles. Wood racks protect wine bottles from damage and vibration and feel better.



Insist on quality insulation You want a minimum of 11/2" of insulation to protect your wine collection from the outside environment. Both the type and the thickness of the insulation affect its performance. For example, expanded polystyrene (styrofoam) has an R-value per inch of 3.8; extruded polystyrene ("blueboard") has an R-value of 5.0; and foil-covered polyisocyanurate foam has an R-value of 7.2 per inch. The higher the R-value the better.

Choose the right cooling system Is it cold wall or forced air? Does it require a drip pan, which needs regular cleaning to prevent bacteria and odors that could harm your wine collection? The fan in cold wall cooling systems must run constantly to maintain even temperatures throughout the cabinet. Forced air cooling systems have lower temperature fluctuations and higher humidity levels, require less maintenance and are easier to service.

Listen to the cooling system Cooling systems can run up to 16 hours a day, so ask if the sound level is above 55 decibels (the level of the average coffee percolator), particularly if the wine cabinet will be in placed inside your home.

Understand placement requirements How much clearance is required above or behind the wine cabinet?

Some may be placed flush against the wall, but many require up to six inches of clearance behind the cabinet.

Ask about the warranty Warranties vary greatly, so be sure you know what is covered and what is excluded.

Does the "compressor" refer to a part in the cooling unit or the entire cooling system? Know which parts are covered, whether labor is covered, and for how long.

Ask about returns Like warranties, return policies vary.

Some manufacturers do not allow returns once the cabinet has been shipped.

Plan ahead Choose a wine cabinet that can accommodate not only the bottles you currently own, but future additions to your wine collection. Ask how long it will take for your wine cabinet to be shipped. In some cases, it can take up to 12 weeks to build and ship a wine cabinet.





Why choose a premium wine cabinet from Le Cache.



Le Cache has been building premium wine cabinets since 1991. Our cabinets are designed to create the natural environment found inside wine caves: cool, constant temperature; humidity of 50–70%; low light and UV protection; and minimal vibration. You'll find some distinct differences in our cabinets—the way they look, the way they perform, and the service that accompanies every cabinet we sell.

Premium materials and construction All of our wine cabinets are crafted from kiln-dried hardwood and premium cherry wood veneers. Our hand-stained finishes are formulated to enhance the natural beauty of the wood grain and are sealed with a protective clear coat.

Quality construction details assure that your wine cabinet will age and continue to perform well over time. Standard in every cabinet are hardwood doors, double-paned tinted glass, sealed seams, and high-grade insulation to assure the cooling system works efficiently and remains trouble-free. Steel refrigerator hinges are powder-coated and mounted to be durable and unobtrusive.

Clearly-stated bottle capacity We disclose racked, bulk and total bottle capacities. Each racked bottle rests on our all-wood racks, and bulk storage is provided at

the top of the rack, where extra-large bottles can be carefully stacked.

Universal racking Universal racking from Le Cache is 3 ³/₄" wide throughout the cabinet, so large-format bottles such as Burgundy and many Champagne bottles will fit anywhere in our racks.

All-wood racks Our racks are constructed from premium wood, smoothly tapered with eased edges and hand-finished and sealed so labels won't tear. Precision fit with interlocking cross lap joinery assures strength and superior protection against vibration.





Quality insulation Foilcovered polyisocyanurate insulation, the best quality available, is used in all Le Cache cabinets. Our cabinet walls have

 $1^{1}/2$ " of insulation, which provide an R-value of 11.4.

Efficient, reliable performance Our custom forced air cooling system is ultra-quiet and vibration-free.

With electronic temperature control and digital display, the cooling unit is top-vented (except in Credenza

models) and finished
with a custom black
powdercoat to
"hide" the cooling
unit when the wine



cabinet doors are closed. The cooling unit emits 52-54 decibels, less than a coffee percolator (55 dBA) or air conditioner (up to 75 dBA).

Placement against the wall Our upright wine cabinets can be placed against the wall, thanks to SB/0™ technology and our top-vented cooling system. Upright wine cabinets require 12–18" clearance above the wine cabinet, depending on the model you choose.

Back-vented credenzas must be placed 3–4"inches from the wall.

All-inclusive pricing We include all the most-desired features in our cabinets without hidden or add-on charges. Premium wood construction, universal wood racking, double-paned glass, top-vented electronic cooling—everything is standard with Le Cache premium wine cabinets.

Available for immediate delivery We ship most cabinets within 3–5 days for delivery within two to four weeks. Standard delivery includes placement in your desired location, leveling and set-up of your cabinet, and removal of packaging and debris.

Best warranty in the business Our warranty covers the cooling unit for 5 years, and the cabinet for 2 years.

Return policy If you purchase your wine cabinet from Le Cache and you are not completely satisfied, you may return it within 30 days .

