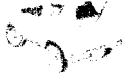


SUZUKI Samurai

Polyurethane
5-Speed Transmission
Shifter Bushing



Made in the USA

Suzuki Samurai Transmission Bushing & Bolt

Removal & Replacement

First put the Transmission in Neutral, then remove the Shifter knob by unscrewing it, next remove the (4) Phillips head Screws holding the Shift lever Boot, remove the inner boot and slide it up and off, then remove the (3) 10mm bolts on the shift lever case cover, next pull the shift lever out of the case. If you think the Shift Bolt is broken then be careful not to let the bolt tip end fall back into the Transmission, if this happens you must retrieve the broken off piece of the Bolt by removing the (4) 12mm Bolts holding the shift lever case to the top of the Transmission, you should now have enough room to gain access to the broken end of the Bolt. Once the shifter is out remove the Old Bushing and inspect the Shifter tip and "Ball for signs of unusual wear, now is the time to remove any burrs that may ruin the new Bushing. Now, Replace the Bushing and replace the Bolt and Reassemble the Shifter components in the reverse order.